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ILLINOIS MINERAL INDUSTRY IN 1985

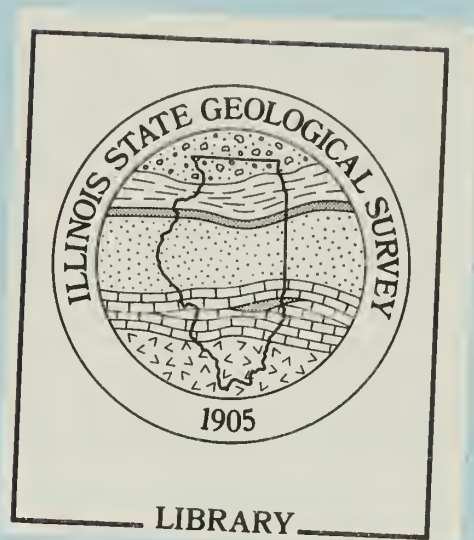
and review of preliminary mineral production data for 1986

Irma E. Samson



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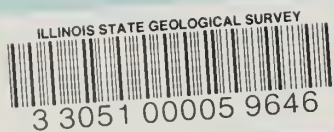
Illinois mineral industry in 1985 and review of preliminary mineral production data for 1986 — Champaign, IL: Illinois State Geological Survey, 1988.

49 p. : tables ; 28 cm. — (Illinois mineral notes ; 99)

1. Mineral industries — Illinois. I. Title. II. Series.

Printed by authority of the State of Illinois / 1988 / 800

Cover photo — View from entrance to an underground limestone mine, Prairie du Rocher, Illinois.



ILLINOIS MINERAL INDUSTRY IN 1985

and review of preliminary mineral production data for 1986

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ABSTRACT

During 1985, the output and value of mineral products extracted, processed, and manufactured in Illinois fell midway between the values recorded for 1983 and 1984.

Production values (\$ million)			
Minerals	1983	1984	1985
extracted	2,865.5	3,138.0	3,012.1
processed	577.9	577.6	540.4
manufactured	173.5	187.9	205.3
Total	3,616.9	3,903.6	3,757.8

Coal continued to lead in value; oil ranked second; stone and sand and gravel ranked third and fourth; clays were fifth.

Nationally, Illinois ranked seventeenth in nonfuel mineral production value. It remained the leading U.S. producer of fluorspar and industrial sand and tripoli, and the major manufacturer of iron-oxide pigments. In peat production, the state ranked fourth; but it dropped to ninth place in output of stone, sand and gravel.

Preliminary data for 1986 indicate that the value of minerals mined was \$2,603.4 million, a decrease of 13.6 percent from the \$3,012.1 million in 1985.

Detailed production summaries and analyses--including maps, tables, and graphs for all mineral commodities--are based on data available for 1985.

OVERVIEW

The Illinois mineral industry includes three types of operations:

- extracting minerals from the ground,
- processing crude mineral materials (mined primarily out-of-state) into raw industrial materials,
- manufacturing mineral products such as coke, lime, and cement from mineral materials extracted and processed primarily, but not exclusively, in Illinois (fig. 1).

The total value of products from all operations was \$3,757.8 million in 1985, a 3.7 percent decrease from 1984 (table 1). The true value is actually higher. Data are unavailable for some commodities, thus their values cannot be calculated. Table 2 presents production data for each commodity; the quantity and value of each are also shown as percentages of the total national output in 1984 and 1985.

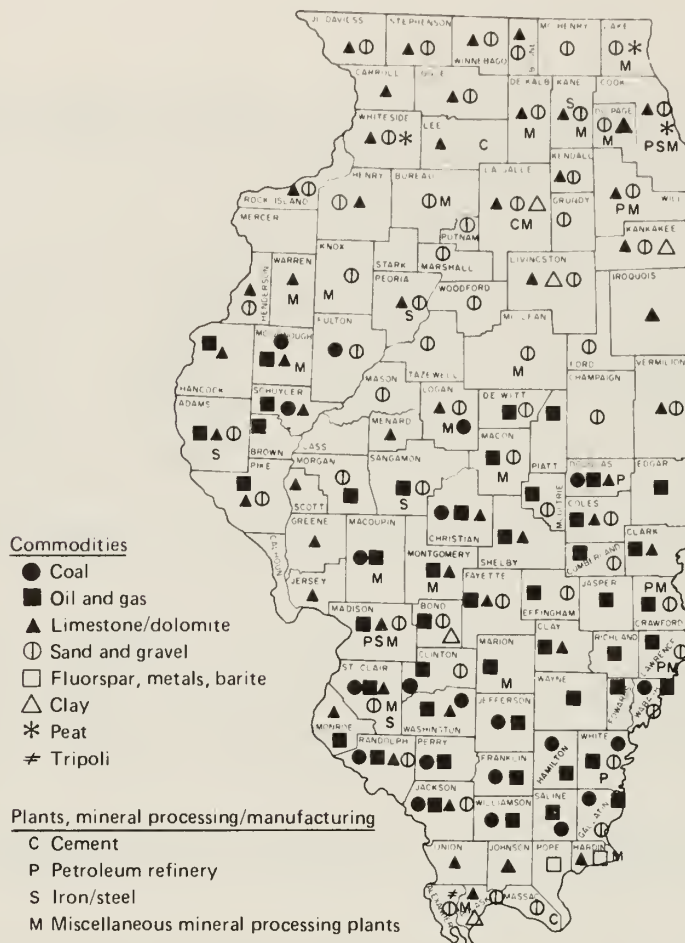


Figure 1 Illinois mineral production and mineral processing plants.

Minerals Extracted

The 1985 value of commodities mined in Illinois was \$3,012.1 million, a decrease of 4 percent from \$3,138.0 million (table 1). Mineral fuels such as coal, crude oil, and natural gas accounted for 89 percent of the 1985 total; industrial and construction materials such as clay, fluorspar, sand and gravel, stone, and tripoli accounted for 10 percent; and the metals such as lead, zinc, and silver, as well as other minerals such as peat, barite, and gemstones, accounted for the remaining 1 percent.

In 1985, extraction of mineral materials was reported by 98 of the 102 counties in Illinois (table 3). Perry County maintained its lead in the production of coal and crude oil, which amounted to 13.4 percent of the state's total. Franklin County, which also produces coal and crude oil, ranked second with 8.6 percent of the state's total.

Minerals Processed

In 1985, pig iron, natural-gas liquids, expanded perlite, sulfur, ground barite, calcined gypsum, exfoliated vermiculite, iron-oxide pigments, crude iodine, bismuth, columbium, tantalum, and primary and secondary slab zinc were processed at a total value of \$540.4 million, a slight decrease from the \$577.6 million in 1984 (table 1). Pig iron produced in Cook and Madison Counties accounted for about 89 percent of this total.

On a nationwide basis, Illinois ranked first in the manufacture of iron-oxide pigments, fifth of 31 states in sales of expanded perlite, and fifth of 11 states in shipments of pig iron.

Economic activity increased for some minerals: perlite production rose by 0.5 percent and value by 4.2 percent, and gypsum production jumped 29.3 percent for a growth in value of 4.2 percent. Decreases were recorded for vermiculite--down 16.5 percent in production and 25.2 percent in value, iron-oxide pigments--off only 3.1 percent in production and 3.0 percent in value, pig iron--down 4.0 percent in production and 7.7 percent in value, and sulfur--down 7.2 percent in production and 25.6 percent in value.

Products Manufactured from Minerals

The mineral-based materials manufactured in Illinois (primarily from minerals mined within the state) were valued at \$205.3 million in 1985--a 9.2 percent increase over 1984. These products include cement, coke, clay products, lime, and glass. All products manufactured increased in output and value, with the exception of masonry cement, which decreased 56.7 percent. Portland cement production increased 5.2 percent, lime 6.3 percent, and clay products 18.1 percent. No figures are available for glass or coke values.

Employment and Wages

According to the Illinois Department of Labor, employment in the state's mineral industries fell slightly from 162,700 workers in 1984 to 162,300 workers in 1985--a 0.2 percent decrease. Mining, quarrying, and oil and gas extraction accounted for 28,600 jobs in 1985, compared to 24,900 jobs in 1984--a 14.9 percent increase. Mineral processing accounted for 89,200 jobs--a 4.3 percent decrease over 1984. Manufactured mineral products provided 44,500 jobs--a 0.2 percent decrease (table 4).

Transportation

Mineral shipments are a large part of the transportation industry in Illinois. About 70 million tons (54.6 percent) of sand and gravel, stone, and coal were shipped by truck. Crushed stone accounted for about 54 percent of this tonnage, sand and gravel for 35 percent, and coal for 11 percent. About 45 million tons were shipped by rail; coal accounted for about 97 percent of the tonnage. Barge shipments totaled more than 11 million tons; about 79 percent of this tonnage was coal. Other materials, such as pig

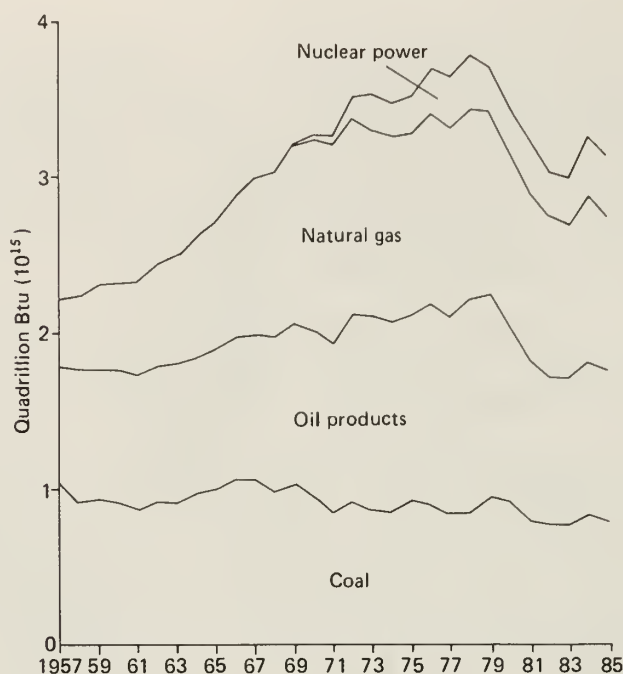


Figure 2 Energy used in Illinois from 1957-85. Quantities of hydropower and early nuclear power (1960-69) were too small to show.

iron, fluorspar, coke, and clay products, were shipped by railroad, truck, and barge. Crude oil and natural gas were mainly transported by pipeline, and small amounts of coal were moved to mine-mouth electric-generating plants by conveyor belt.

Mineral and Energy Consumption

As a leading manufacturing state, Illinois consumes large amounts of minerals each year. In 1985, the state's consumption of mineral commodities was about 5.0 percent of the nation's total, approximately proportionate to Illinois' share of the total U.S. population (table 5).

The state's energy consumption in 1985 was estimated as 3.2 quadrillion Btu of energy or 4.3 percent of the total U.S. energy consumption (table 6). Fossil fuels provided about 87 percent of Illinois' energy requirements.

During 1985, total energy usage in Illinois declined 2.9 percent from 1984 (fig. 2). Many factors influence the amount of energy consumed in a state, including size, population, climate, and economic structure. The top ten energy-consuming states accounted for 54 percent of the nation's total consumption; Illinois ranks fourth behind Texas, California and Ohio in consumption of energy. The demand for fuels in Illinois was filled by oil products (30 percent), natural gas (31 percent), coal (25 percent), and nuclear power (13 percent).

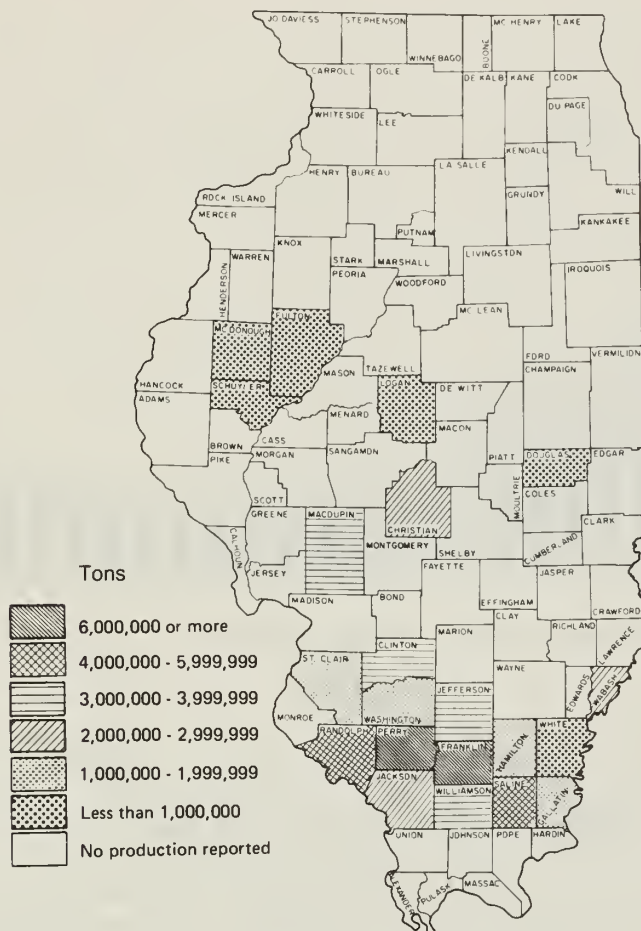


Figure 3 Illinois coal production, 1985.

MINERALS EXTRACTED

FUELS

Coal

● **Production** In 1985, Illinois maintained fifth place (behind Kentucky, Wyoming, West Virginia, and Pennsylvania) among the nation's coal-producing states. In Illinois, coal production decreased about 7 percent from 1984, as several mines shut down for long periods or operated below capacity levels (table 7). Twenty-one counties reported coal production in 1985 (fig. 3). The four leading counties--Perry, Franklin, Saline, and Randolph--contributed about 48 percent of total production during the year 1985. The state's top producer, Perry County, contributed 22 percent of all coal produced in Illinois; 95 percent of the county's output came from surface mining operations. Franklin County led in underground production--19 percent of all subsurface mining in Illinois. Randolph, Jefferson, and Macoupin Counties each contributed 9 percent and Clinton, 8 percent to underground coal production.

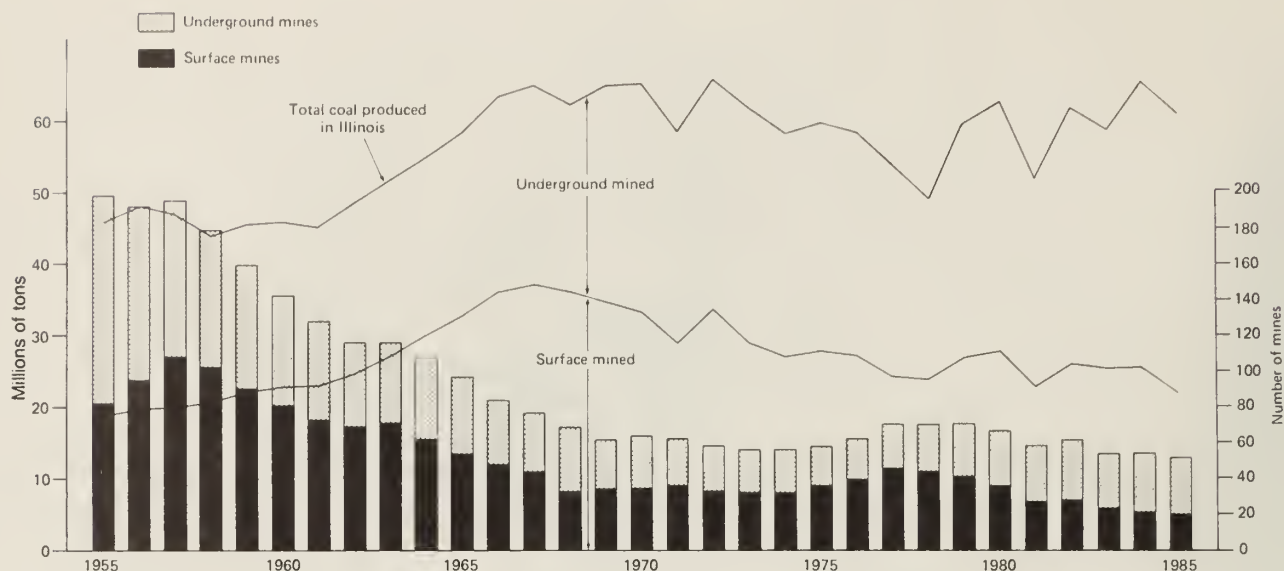


Figure 4 Trends in coal production in Illinois, 1955-85.

Coal mines operating in Illinois have declined steadily from more than 400 mines in the early 1900s to about 150 in the 1950s. In 1985, only 52 mines remain in operation: 32 are underground mines accounting for 64 percent (38.6 million tons) of the state's total production; 20 are surface mines accounting for about 36 percent (21.8 million tons) (fig. 4). Houston Natural Gas sold its subsidiary, Zeigler Coal Company, to senior management of Zeigler Coal. It included four underground mines and 400 million tons of Illinois reserves; one mine has since been abandoned.

Since 1833 about 5.14 billion tons of coal have been produced from Illinois coal mines (table 8). Surface mines, which began operating in Illinois in 1911, have supplied 1.2 billion tons or 23 percent of this total. The average output per underground mine reached a peak in 1975. It has not changed significantly since 1977, except for the strike-affected years 1978 and 1981. In 1985, output decreased about 6 percent to 1.2 million tons. The average surface-mine output, which had been rising since 1977, decreased by 10 percent to 1.1 million tons in 1985. (table 9).

In 1985, 23 coal mining companies were operating in Illinois (table 10). The top five companies--Peabody, AMAX, Consolidation, Old Ben and Freeman United--represented more than 61 percent of the state's production. For comparison the top five U.S. companies produced 23 percent of the national total.

● **Employment and wages** Employment in Illinois coal mines increased slightly to 14,832 in 1985 from 14,803 in 1984 (table 9). Underground mine employment increased 4.9 percent in 1985. Surface-mine employment, which has been dropping since 1979, fell

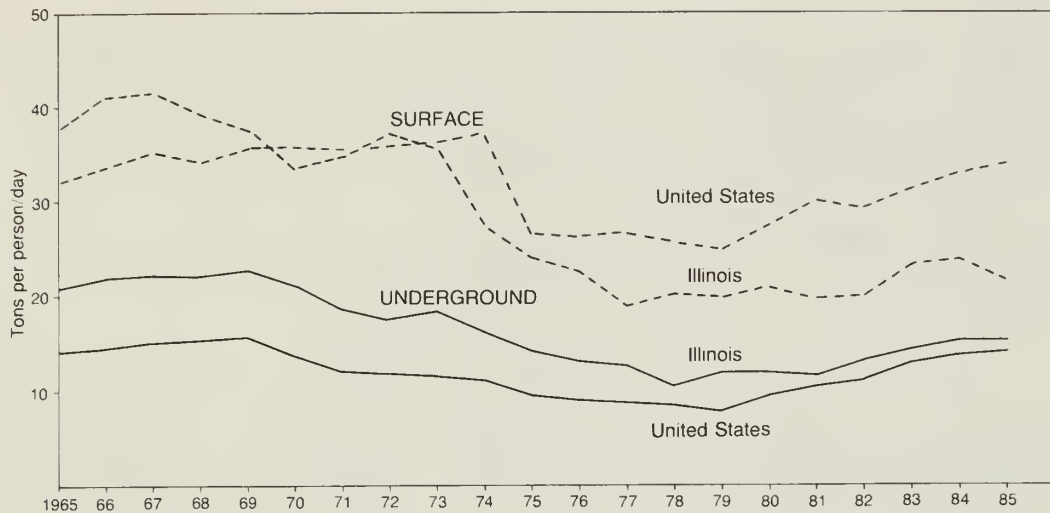


Figure 5 Trends in coal mine productivity, 1965-85.

another 12.7 percent. Average hourly wages rose, however; bituminous coal miners collected \$16.05 per hour in 1985, up from \$15.94 in 1984 (table 4); the average number of hours worked weekly went down to 40.2 in 1985 from 43.4 in 1984.

● **Mine productivity** The measure is tons of coal per person-day (tons/person/day), or the average amount of coal mined by one worker during an 8-hour shift. Gains in subsurface production indicate increasing labor productivity, which offset cutbacks in jobs. In 1985, the labor productivity of underground operations increased (0.7 percent) to 15.4 tons from the previous year's 15.3 tons. The peak level was 22.9 tons in 1969. By contrast, labor productivity decreased 9.3 percent from 23.7 to 21.5 tons in surface mines. The peak year was in 1967 with 41.6 tons. (fig. 5).

● **Prices** In 1985, the average price of Illinois coal (f.o.b. mine) was \$30.80 per ton, 3 percent higher than the 1984 level of \$29.89 (table 7). The average price (f.o.b. mine) of coal mined underground in Illinois was \$31.78 per ton, and that of surface-mined coal was \$29.14 per ton.

● **Shipments** Illinois coal is used throughout the United States to generate electricity, manufacture coke, and supply the energy for other industrial activities. In 1985, about 89 percent of Illinois coal was sold to electric utility plants, 3 percent to plants manufacturing metallurgical coke, and 8 percent to industrial plants and retail dealers (table 11).

Shipments to electric utilities decreased from 56.2 million tons in 1984 to 52.9 million tons in 1985. About 31 percent of the Illinois coal sold to electric utilities was shipped within the state. Out-of-state shipments fell 6.5 percent from the previous year's level; 35.7 percent of these shipments went to Missouri, 23.2 percent went to Indiana, and 17.1 percent to Georgia and Florida.

About 64 percent of coking coal from Illinois was shipped to coking plants in northwestern Indiana; the remainder was consumed within the state. Of the Illinois coal used for other industrial activities, about 40 percent was consumed within the state, and about 20 percent was shipped to Missouri, 16 percent to Wisconsin, 11 percent to Iowa, and 8 percent to Indiana.

● **Transportation** According to the Illinois Department of Mines and Minerals, coal was shipped from mines to the consumer by rail, barge, or truck.

	Tonnage		
	1983	1984	1985
Rail	39,838,997	51,145,961	44,016,187
Barge or rail/barge	9,004,751	4,579,844	8,867,239
Local trade and truck	8,490,655	9,189,465	7,700,515

	Tonnage		
	1983	1984	1985
Illinois Central Gulf	15,019,344	17,741,965	18,975,717
Missouri-Pacific Lines	18,708,920	20,052,431	18,037,940
Norfolk-Southern	2,807,755	3,880,144	6,292,837
Chicago Northwestern	2,227,593	2,486,189	1,708,963
Burlington Northern	3,019,057	2,226,578	1,514,763
Conrail	2,255,861	2,502,344	--
Others	3,183,345	4,308,622	4,086,674
Total	47,221,875	53,198,273	50,616,894

● **Consumption** In 1984, consumption of coal increased in Illinois for the first time since 1979; but in 1985 consumption decreased about 5 percent (table 12). The amount of coal shipped from Illinois mines to Illinois markets is steadily declining, mainly due to utilities buying low-sulfur coal from other states. In 1975, more than 62 percent of the demand for coal in Illinois was filled within the state. Ten years later that proportion had fallen to 51 percent. Yet Illinois continued to consume more than 3 million tons of coal from Indiana and western Kentucky, which shipped coal conveniently and cheaply to utility plants along the states' borders.

The Illinois government has encouraged the state's industries to burn Illinois high-sulfur coal. A law was passed in 1985 by the state legislature granting tax credit to companies installing pollution-control equipment. Tax credit could also be received for contributions made to state research organizations investigating coal desulfurization technology. At the University of Illinois power plant, state funding supported a jet-bubbling reactor and an electrostatic precipitator to remove sulfur from Illinois coal as it is burned. Also funded by the state of

Illinois were the Allis-Chalmers KILnGAS demonstration of scrubber technology (which daily converts about 600 tons of Illinois coal to clean low-Btu gas) at Illinois Power's East Alton plant, and several projects on fluidized-bed combustion (FBC), which removes sulfur from the coal by mixing and burning coal and limestone together. Companies involved in the FBC projects are the B. F. Goodrich plant at Henry; Midwest Grain Products plant at Pekin; and Anderson Clayton Foods at Jacksonville.

Illinois supplied 52 percent of the coal used by its electric utilities; 36 percent came from western states, 4 percent from western Kentucky, 4 percent from Indiana, and 4 percent from southern West Virginia, Virginia and eastern Kentucky. Coal and coke plants in Illinois met 35 percent of their needs with in-state coal; the remaining 65 percent was met with shipments from mines in West Virginia, Virginia, eastern Kentucky, Ohio, and eastern Pennsylvania. Of the coal required for other uses, 51 percent was supplied by in-state sources, 16 percent by Indiana, 10 percent by West Kentucky, and 20 percent by southern West Virginia, Virginia, eastern Kentucky, Pennsylvania, and Ohio.

Crude Oil

● **Production** Illinois crude oil production grew 4.7 percent from 28.9 million barrels in 1984 to 30.2 million barrels in 1985 (table 13). This represents a 38.5 percent recovery from the low of 21.8 million barrels hit in 1979. The 1985 production was valued at \$813.1 million, with an average unit value of \$26.90 per barrel. The secondary production method of waterflooding accounted for 12.8 million barrels or 42.4 percent of the state total; and pressure maintenance operations produced 185,400 barrels or 0.61 percent of the state total.

Illinois ranked twelfth of 31 oil-producing states. In 1985, 46 counties produced crude oil; each of 6 counties produced more than 2 million barrels, contributing 51 percent of the state's total oil production.

County	1984 (%)	1985 (%)	County	1984 (%)	1985 (%)
Wayne	10.6	9.1	White	11.5	8.8
Marion	7.8	9.1	Crawford	6.5	7.4
Lawrence	9.6	9.1	Clay	4.8	6.9

The number of oil fields producing more than 200,000 barrels increased from 17 in 1984 to 18 in 1985. The combined production of these 18 fields amounted to about four-fifths of the state's total in 1985 (table 14). But about two thirds (63 percent) of the state's total actually came from the five largest fields -- Southeastern Illinois, Clay City Consolidated, Salem Consolidated, Loudon, and New Harmony Consolidated. Each produced more than one million barrels during 1985.

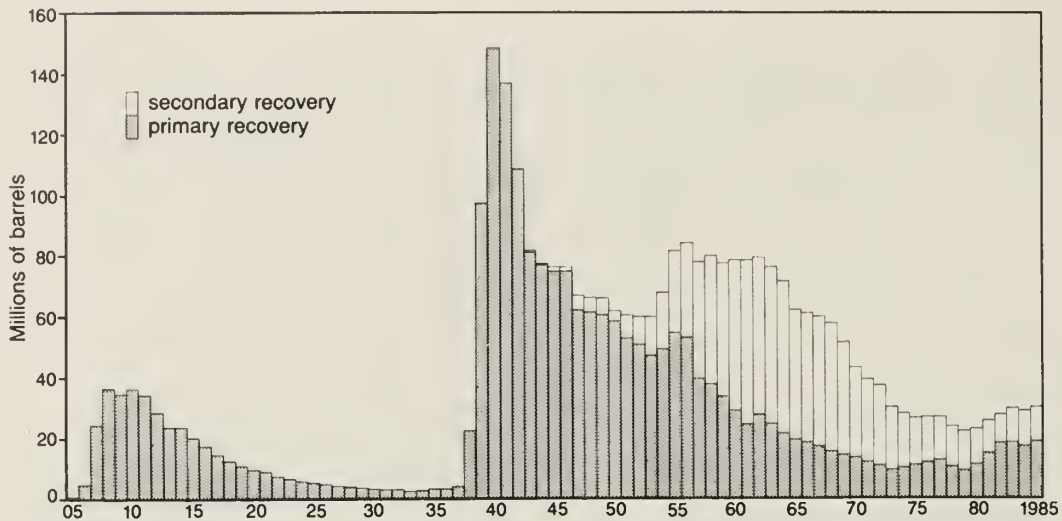


Figure 6 Annual crude oil production, 1905-85.

Crude oil production reached a peak of 147.6 million barrels in 1940 (fig. 6). From that level oil production by primary recovery methods declined steadily until 1973, although some years showed small gains. Introduction of the hydraulic rock fracturing method in 1954 and the increased use of waterflooding reversed the decline. Production fell steadily after 1962 as reserves were depleted. By December 1985, reserves were 136 million barrels, an 81 percent drop from 700 million barrels in January 1956.

● **Refineries** According to the U.S. Department of Energy, seven refineries were operating in Illinois as of January 1, 1986. Total capacity was 896,600 barrels per day, down 6.7 percent from January 1, 1985.

● **Consumption** Consumption of major petroleum products in Illinois continued to decline in 1985, showing a slight decrease of 1 percent. Since 1982, gasoline consumption has fallen 6.5 percent, although it was higher in 1985 than in 1984; kerosene has gained 162 percent; and liquefied gases (LPG) have grown 19 percent (table 15).

Natural Gas

● **Production** In 1985, the state's production of natural gas fell back 13.5 percent after a strong advance of 48.5 percent between 1983 and 1984 (table 16). The reduction was associated with competitive natural-gas pricing and decreased levels of economic activity. Coles County took the lead from Pike County as top producer in 1985; Saline County held steady in third place (table 17). Three other counties accounted for approximately 60 percent of Illinois' total gas production in 1985. A new field opened up in each of these counties: Stolltown in Clinton County, Prentice Pool in Morgan County, and Main Consolidated in Crawford County.

The average wellhead value of Illinois gas decreased slightly in 1985 to \$2.77 from \$2.78 per thousand cubic feet in 1984.

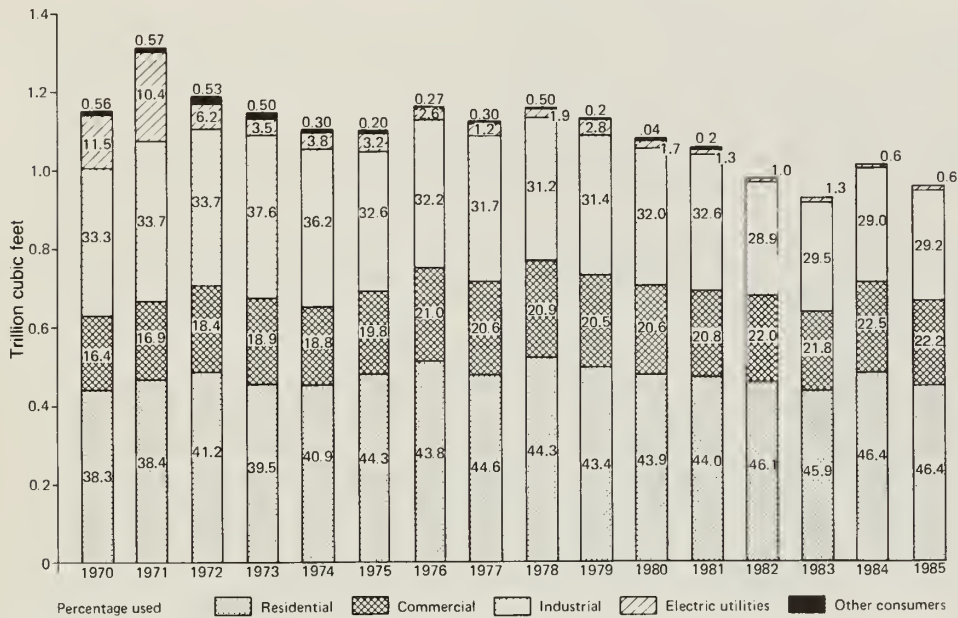


Figure 7 Consumption of natural gas, 1970-85.

● **Consumption** Natural-gas consumption in Illinois dropped 6.8 percent in 1985 (table 18). The average value of natural gas consumed in Illinois rose 3.4 percent from \$5.03 per Mcf in 1984 to \$5.20 per Mcf in 1985. Figure 7 shows the natural gas consumption trends in Illinois since 1970.

INDUSTRIAL AND CONSTRUCTION MATERIALS

Clays

● **Production** Common clay and absorbent clay (fuller's earth) are mined in Illinois. In 1985, clay production (excluding fuller's earth) increased slightly to 265,467 tons from 253,381 tons in 1984 (fig. 8). Refractory or fire clay production has not been reported since 1982 when A. P. Green Refractories Company, a subsidiary of U. S. Gypsum Company, began importing fire clay from an out-of-state source. U. S. Gypsum Company has announced that it signed a contract to sell A. P. Green Refractories to Adience Equities, Inc. Special refractory products for the steel and cement industries were produced by A. P. Green. Illinois clay is used in manufacturing cement, face brick, drain tile and sewer pipe.

Since 1979, data on refractory clay have been withheld for confidentiality. The last Illinois mine operating in Grundy County closed in 1983, and no refractory clay has been produced since.

The average unit value of common clay decreased from \$3.71 per ton in 1984 to \$3.30 in 1985. The total value was \$876,123 in 1985 compared to \$939,966 in 1984. Only five counties mined clay in Illinois in 1985; La Salle County led production of common clay

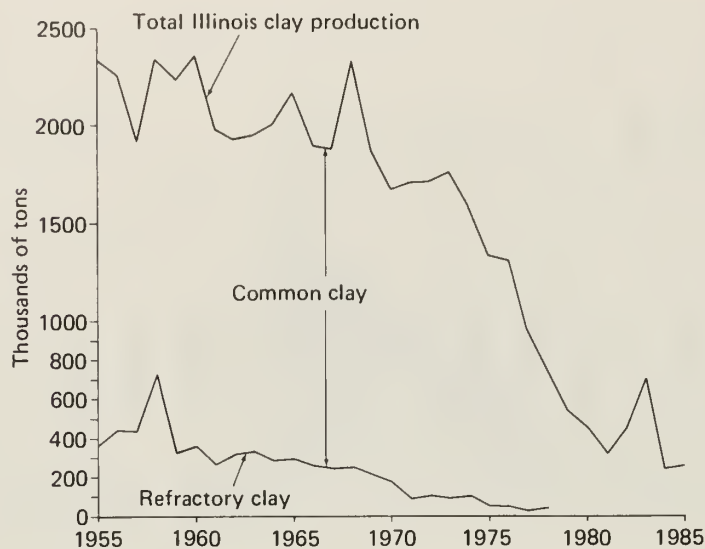


Figure 8 Trends in clay production, 1955-85.

with Livingston County running a close second. McDonough County's Western Stoneware plant and clay mine closed, and no production was reported in 1985.

Absorbent clay (fuller's earth) was produced by two companies in Pulaski County. Production was about 10 percent higher in 1985 than in 1984.

● **Consumption and uses** Bricks, sewer pipes, drain tiles, wall tiles, dinnerware, lightweight aggregates, and cement are manufactured from common clays and shales mined in Illinois. Building bricks, which remained the primary product, accounted for 44 percent of the Illinois clay market in 1984. Overall, clay consumption increased about 5 percent in 1985.

The use of common clay for the production of portland cement, structural concrete, concrete blocks, and highway surfacing expanded to 40 percent of the state's total, compared to 38 percent in 1984. Sewer pipe and drain tile manufacturing declined to 16 percent of the state's total in 1985 from 17 percent in 1984.

Absorbent clay from Pulaski County is mainly used in the production of animal litter and oil and grease absorbents. Output increased about 10 percent in 1985 compared to 1984.

Fluorspar

● **Production and shipments** Shipments of finished fluorspar from domestic mining operations sank to their lowest level in 50 years in 1983, recovered somewhat to an estimated 72,000 tons in 1984, then decreased to an estimated 66,000 tons in 1985.

Illinois continued to be the nation's leading producer of fluorspar, contributing more than 90 percent of the U.S. shipments. In 1985, the state's production decreased 11 percent from that of 1984. The United States depends on foreign sources for more than 90 percent of its fluorspar requirements. (Individual company data are confidential and cannot be released.)

Ozark-Mahoning Company, the nation's leading fluorspar producer, operated three mines in Pope and Hardin Counties. The Hastie Trucking and Mining Company, near Cave-In-Rock in Hardin County, mined very little ore but shipped fluorspar from its stockpile to consumers. The Inverness Mining Company, located near Cave-In-Rock, last reported production in 1982 then closed its mining operation permanently. Inverness dried imported fluorspar at its facilities for sale primarily to consumers in the ceramic industry. Ozark-Mahoning cut its exploration program to one drill and its operation to one shift per day at its three mines, resulting in the layoff of employees. The reasons given by the company were increasing costs and market pressure from low-cost foreign imports.

● **Consumption** Reported consumption of fluorspar in the United States decreased 25 percent from 752,581 tons in 1984 to 567,623 tons in 1985 because of large decreases in the use of fluorspar for hydrofluoric acid (HF) and for refining of iron and steel. The HF industry accounted for 72 percent of the reported consumption and the steel industry for 25 percent. The apparent U.S. consumption (production + imports - exports ± change in stocks) declined from 742,431 tons in 1984 to 682,965 tons in 1985. Consumption of fluorspar in Illinois dropped 46 percent from 10,747 tons in 1984 to 5,827 tons in 1985 mainly due to a sharp decline in fluorspar consumption per ton of steel produced. Illinois accounted for about 1.4 percent of the nation's fluorspar consumption in 1984 and 1.0 percent in 1985. Fluorspar is used as a flux in raw steel production, flux consumption was up about 20 percent in 1984, but fell about 24 percent in 1985. Fluorspar is also used to produce hydrofluoric acid, fluorocarbon gases and plastics, sodium and aluminum fluorides, refining aluminum, and other miscellaneous chemicals. Allied Corporation started a commercial-scale plant at Metropolis to produce fluorinated carbon products.

Sand and Gravel

The U.S. Bureau of Mines, which implemented new procedures in 1981, surveys sand and gravel producers only in even-numbered years. For odd-numbered years, only estimates will be published.

● **Production** Sand and gravel deposits are widely distributed in Illinois. Glacial deposits, chiefly valley trains and outwash plains, are the principal sources of construction sand and gravel. Production in 1985 was estimated at 26.6 million tons, an increase of 2 percent from 1984. In 1985 the combined value of these mineral materials was estimated at \$77.0 million with an average unit value of \$2.89 per ton.

- **Transportation** Due to its low unit price, most construction sand and gravel is shipped no farther than about 50 miles from the pit. Most sand and gravel was shipped by truck in 1985 with small amounts barged or used at the pit.

- **Consumption and uses** Production reported is actually material "sold or used" as stockpiled production is not reported until it is sold or consumed. Illinois sand and gravel is primarily used as construction aggregate. Total consumption of sand and gravel in 1985 was estimated to have increased 2.4 percent over 1984; total value increased about 6.2 percent.

Industrial Sand

- **Production** Illinois ranked first in the nation in 1985, producing 4.06 million tons of industrial sand worth \$56.9 million. Six companies operated eight pits in La Salle, Mason, and Ogle Counties. The unit value increased from \$12.73 in 1984 to \$14.01 in 1985. In 1985, Ottawa Silica was the fourth largest producer of industrial sand with operations in six states, including Illinois.

- **Transportation** About 79 percent of the industrial sand was shipped by truck; the remainder by rail and barge.

- **Consumption and uses** Industrial silica sand was produced in two forms: ground and unground. Unground sand was used primarily for glass manufacturing. Other uses include molding, sand blasting, grinding and polishing, railroad traction sand, filtration sand, and propping sand for hydrofracturing of oil wells. Ground sand was used in chemicals, abrasives, enamels, pottery, porcelain, tile, and various fillers. Silica sand consumption decreased about 1.0 percent between 1982 and 1984.

Stone

The U.S. Bureau of Mines canvasses data on stone production every odd-numbered year. Only estimates for 1984 are included in this report.

- **Production** Total Illinois stone production decreased from an estimated 48.5 million tons in 1984 to 41.0 million tons in 1985 (table 19). The total value was \$164.1 million in 1985, compared to \$191.6 million--about a 14-percent loss. Illinois dropped to ninth in the nation in total production. Every state reported crushed stone production with the exception of Delaware.

In 1985, 52 counties reported stone production (fig. 9) from 89 companies working 160 quarries (compared to 93 companies operating 169 quarries in 1983). The seven largest quarries (900,000 tons per year) accounted for 41 percent of production in 1985, while the 48 smallest producers (25,000 tons per year) accounted for only 1 percent of production (table 20). Cook County was the most productive county; and Vulcan Materials Company, operating in six counties in Illinois, was the largest producer of crushed stone in the nation.

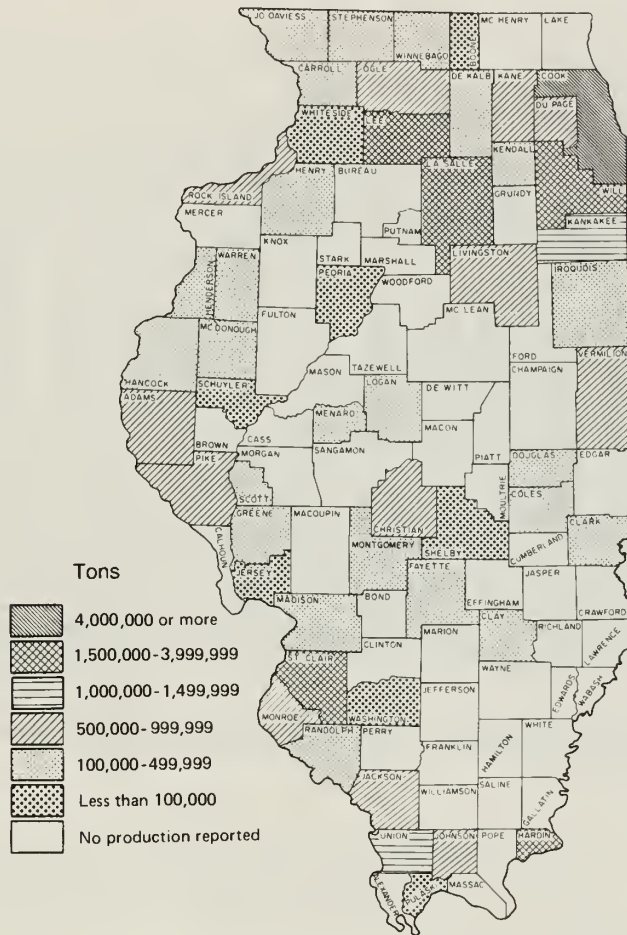


Figure 9 Stone production by county, 1985

● **Shipments** About 91 percent of Illinois stone is shipped by truck; the remainder by rail and barge. Stone, a bulk commodity, is used primarily in the areas near the quarry; most stone is shipped by truck. Illinois waterways are put to use by some producers along the river.

● **Consumption and uses** More than half of the stone is used as construction aggregate, principally as road-base stone. This amount is probably higher, however, because some crushed-stone producers do not report a breakdown by end use. Their total production is included in table 21 as "other uses". For this reason, this category shows a big increase. Chemical purposes and other uses accounted for about 37 percent and agriculture for 8 percent in 1985 (fig. 10). The pattern of usage has not changed much, although consumption decreased about 4 percent from 1983 to 1985.

The dimension stone mined in Illinois is used as veneer in house construction, rubble, and flagging.

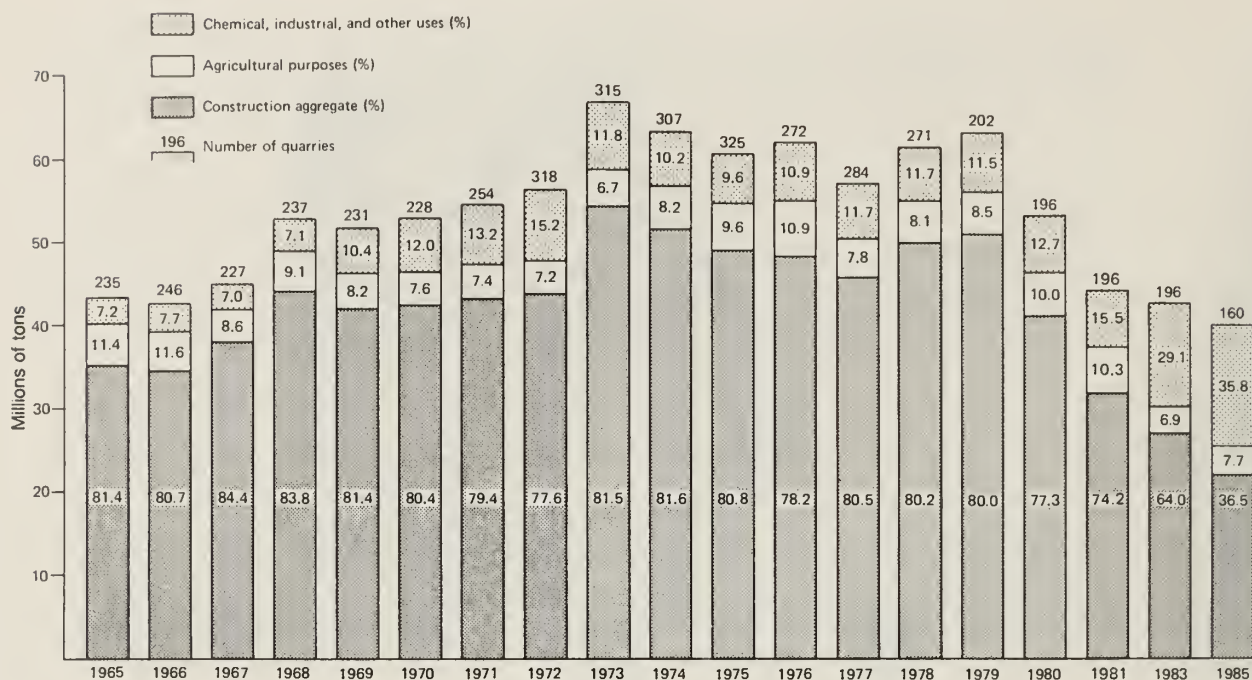


Figure 10 Uses of crushed and broken stone produced in Illinois: 1965-81, 1983, 1985. (Since 1981, only odd year data collected.)

Tripoli (Amorphous Silica)

● **Production** The term "tripoli" refers to several fine-grained, porous, siliceous materials. Tripoli deposits in Alexander County occur in the almost horizontal strata of the Devonian Clear Creek Formation and the Grassy Knob Formation below it. Commercial-grade deposits of tripoli are up to 40 feet thick. Selective mining bypasses large areas of chert and iron-stained material that define the upper and lower limits of commercial-grade tripoli. Two of the nation's leading tripoli producers are located in Alexander County in southern Illinois--Illinois Minerals Company and Tammsco Inc.

Illinois has been the nation's largest producer of siliceous materials, accounting for more than half the total U.S. production. Although actual production figures are confidential, Illinois crude tripoli production edged higher in 1985; value increased by 32 percent.

● **Consumption and uses** The amorphous silica processed in Illinois was used for fillers in paint, plastic, and rubber products, and for abrasives in buffing and polishing compounds, soap, and toothpaste. Some iron-stained tripoli is now being used in the manufacture of portland cement. Processed material sales grew about 6 percent over 1984, but the value dropped 6.3 percent.

METALS

Zinc, Lead, Silver, and Copper

- **Production** Zinc, lead, silver, and copper were recovered from fluorspar ore mined in Hardin and Pope Counties by Ozark-Mahoning Company. Copper was recovered in 1985 from sulfide concentrate. In 1985, declines were registered in the production of all commodities except silver, and in the value per ton of all commodities.

OTHER MINERALS

Peat

Although peat is classified as a fuel by the U.S. Bureau of Mines, all commercial sales of peat in the United States (excluding imports) are for agricultural and horticultural purposes, specifically for soil improvement. Three major kinds of peat--reed-sedge, moss, and peat humus--were produced in Illinois by five companies located in Cook, Lake, and Whiteside Counties. Illinois ranked third after Florida and Michigan among the 21 peat-producing states. Reversing the previous year's trend, production strengthened slightly during 1985 and total value grew 9 percent. The value per ton was up 7.6 percent from 1984.

Gemstones

Limited to specimen-grade fluorite collected in the fluorspar mines in Illinois, gemstones contributed little to the total value of mineral production. The estimated value was only about \$15,000 in 1985.

Primary Barite

An accessory mineral in fluorspar ore, barite has been recovered as a byproduct by the fluorspar industry of Hardin County since 1974. Ozark-Mahoning, the only producer, recorded a 48 percent drop in production in 1985, compared to a 52-percent gain in 1984. Value fell 5 percent per ton. Barite is used primarily as a weighting agent in drilling muds. Other uses include manufacture of paints, glass, rubber, and barium chemicals.

MINERALS PROCESSED

Minerals produced mainly in other states and in foreign countries but processed in Illinois include ground barite, columbium and tantalum, calcined gypsum, crude iodine, iron-oxide pigments, natural-gas liquids, expanded perlite, pig iron, sulfur, exfoliated vermiculite, primary slab zinc, and secondary slab zinc.

Ground Barite

Only two Illinois companies process ground barite: Mineral Pigments and Metals Division of Pfizer, Incorporated in St. Clair County and Ozark-Mahoning Company in Hardin County. This ground barite is used almost exclusively as a filler or an extender in paints.

Columbium and Tantalum

Fansteel Incorporated in Cook County reported processing of columbium-tantalum concentrate imported from foreign countries. In 1985 Fansteel also produced tantalum metal. Columbium and tantalum are used primarily to produce various steel alloys. Production figures are not available.

Calcined Gypsum

Calcined gypsum, used primarily for prefabricated housing materials such as wallboard, was processed by the National Gypsum Company in Lake County. The production of calcined gypsum increased 29 percent over 1984, because of the continued demand for wallboard in construction.

Crude Iodine

Crude iodine was processed into inorganic compounds for commercial use at three Illinois plants: Abbott Laboratories in Lake County, Economics Laboratory in Will County, and West Argo-Chemicals in Lake County. Although crude iodine is used primarily as a catalyst or stabilizer, it also is added in animal feed, inks, colorants, pharmaceuticals, and sanitary and industrial disinfectants.

Iron-Oxide Pigments

In 1985, Illinois ranked first in the nation in production of iron-oxide pigments, although processing of pigments continued to fall from 29,475 tons in 1984 to 28,573 tons. Total value was \$24.2 million.

The finished pigments were produced from iron ore imported from other states by the Prince Manufacturing Company in Adams County; the George B. Smith Chemical Works in Kane County; Pfizer, Incorporated in St. Clair County; and Solomon Grinding Service in Sangamon County.

Natural-Gas Liquids

Natural-gas liquids include ethane, propane, isobutane, unsplit butane, and a combination of gasoline and liquefied petroleum gas (LPG). Natural-gas liquids were processed in Douglas County by the U.S. Industrial Chemical Company, a division of National Distillers and Chemical Corporation. The U.S. Department of Energy reports that Illinois processed 542 million cubic feet produced in-state and 152,877 million cubic feet from out-of-state. The total liquids extracted in Illinois were 7.7 million barrels.

Expanded Perlite

Crude perlite mined outside the state was processed by three companies: Silbrico Corporation in Cook County, Strong-Lite Products Corporation of Illinois in De Kalb County, and Johns-Manville Sales Corporation in Will County. In 1985, Illinois ranked fifth out of 31 states in sales of expanded perlite,

following Mississippi, Pennsylvania, California, and Georgia. Production in 1985 increased 3.0 percent, while sales of expanded perlite increased less than 1 percent. Value per ton increased about 4 percent in 1985.

Expanded perlite is used primarily as roof insulation board and for horticultural purposes. Other uses include aggregate for concrete and plaster, insulation, and filters.

Pig Iron and Raw Steel

Output of pig iron in Illinois pulled back 4 percent to 2.9 million tons after advancing to 3.0 million tons in 1984. The total value of the pig-iron production also fell from \$521 million in 1984 to \$481 million in 1985, and the average value per ton decreased 3.9 percent. Consumption of pig iron was on the rise in Illinois--up to 2.7 million tons in 1985, compared to 1.9 million tons in 1984.

Pig-iron shipments declined from 3.0 million tons in 1984 to 2.9 million tons in 1985. Illinois ranked fifth of 11 states shipping pig iron in 1985.

According to the American Iron and Steel Institute in Washington, D.C., production of raw steel in Illinois was 6.48 million tons or 7.3 percent of the U.S. output in 1985--down less than a 0.4 percent from the 6.5 million tons in 1984. The industry continued to streamline operations; some companies cut staff in an effort to cut costs and stay competitive.

Slag (Iron and Steel)

Illinois ranked tenth nationally of 26 states in the sales of processed iron and steel slag. Seven companies processed slag from iron and steel furnaces; five companies processed steel slag; and two companies produced air-cooled blast furnace slag. Primary use of slag was for construction aggregate. Sales declined 3 percent and value 24 percent in 1985 because of the depressed state of the construction industry.

Recovered Elemental Sulfur

Five companies in four counties, Crawford, Lawrence, Madison, and Will, recovered elemental sulfur as a byproduct of oil refinery operations. The amount recovered increased from 182,125 tons in 1984 to 193,142 tons in 1985. Illinois ranked seventh in the nation selling 193,893 tons of sulfur valued at \$19.9 million in 1985.

Exfoliated Vermiculite

Two companies in De Kalb and Du Page Counties process exfoliated vermiculite from crude vermiculite mined outside the state. International Vermiculite, which reported from Macoupin County in 1984, did not report in 1985. Illinois ranked seventh nationally of 27 states processing vermiculite. The state's output dropped about 16 percent in 1985, and the value fell 25 percent.

In Illinois, exfoliated vermiculite is used in the following products:

	1984(%)	1985(%)
Loose-fill insulation	25.4	26.7
Block insulation	9.1	14.7
Concrete aggregate	11.7	13.3
Horticulture and agriculture	9.0	16.7
Plaster aggregates, steel mills, and fireproofing	44.8	28.6

Primary Slab Zinc

Amax Zinc Company in St. Clair County processed special high-grade zinc from domestic and foreign ores and concentrates. Illinois, Texas, Idaho, Tennessee, Oklahoma, and Pennsylvania have been accounting for the smelter production of primary slab zinc; however, the Texas plant closed indefinitely in April 1985 and the Idaho plant closed permanently.

Secondary Slab Zinc

During 1985, secondary slab zinc was processed at Illinois Smelting and Refining Company in Cook County. The New Jersey Zinc Company in Bureau County no longer produces secondary slab zinc, but processes zinc dust. Production data for individual states are not available.

PRODUCTS MANUFACTURED FROM MINERALS

Cement, clay products, coke, glass, and lime were manufactured in 1985 from crude mineral materials mined both in and out of state.

Cement

● **Production** Raw materials used to manufacture cement include cement rock (an argillaceous limestone containing lime, silica, alumina, and magnesia), limestone, clay, shale, sand, fly ash, slag, gypsum, and tripoli.

In 1985, four companies produced cement in Illinois: Illinois Cement Company, a subsidiary of Centex Corporation, and Lone Star Industries in La Salle County; Dixon-Marquette Cement, a subsidiary of Prairie Materials Sales in Lee County; and Missouri Portland Cement Company, a division of H. K. Porter Company in Massac County. All four companies produced portland cement, and two companies, Lone Star and Dixon-Marquette, also produced masonry cement.

Portland cement production advanced 5.2 percent in 1985, while value decreased from \$41.38 per ton in 1984 to \$41.04 per ton in 1985 (table 22). Prepared masonry production dropped 36.2 percent, while value per ton increased 1.8 percent. Illinois ranked tenth nationally in shipments of portland cement and twenty-fourth in shipments of masonry cement in 1985.

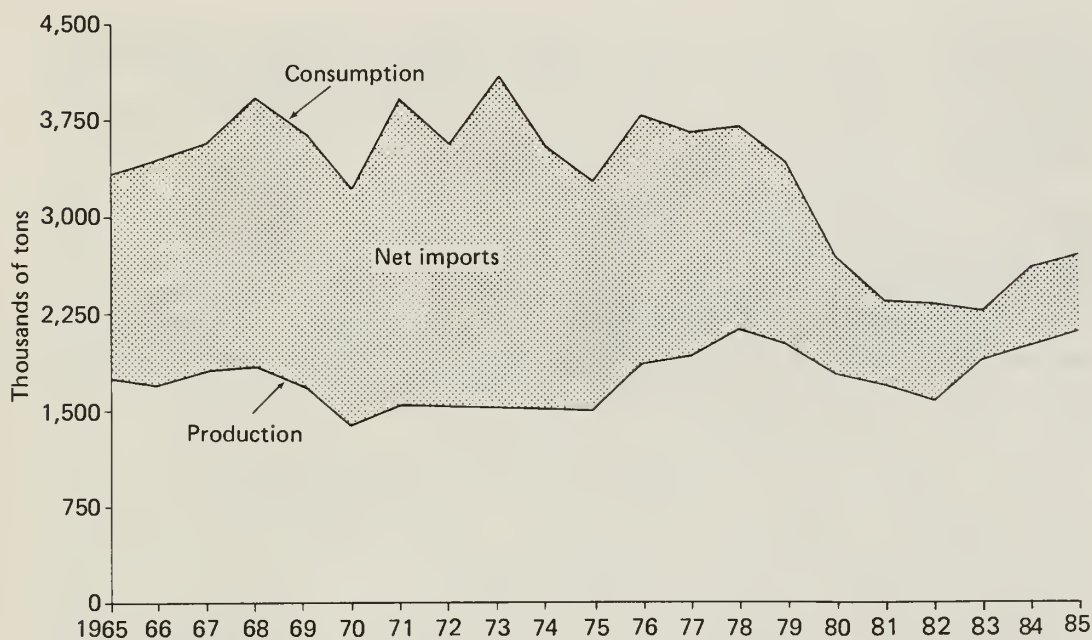


Figure 11 Production and consumption of finished portland cement in Illinois, 1965-85.

Nearly all the cement was delivered by truck in bulk form; a small amount was shipped by rail and barge. More than three-fourths of the portland cement sales were to ready-mix companies.

● **Consumption** Illinois consumed about 2.7 million tons of portland cement and 73,000 tons of masonry cement in 1985 (fig. 11). These figures show a 4 percent growth in the use of portland cement and a 1.4 percent gain for masonry cement, indicating an upturn in construction activity. In the United States, the end-use pattern did not change significantly. Ready-mix concrete producers were the primary consumers, accounting for 70 percent of the total quantity shipped by domestic producers. Twelve percent was used by manufacturers of concrete products, and the remainder was purchased by government agencies and others for highway construction and related purposes.

Clay Products

To obtain accurate, current information about the amount and value of clay products manufactured in Illinois, the Illinois State Geological Survey sends questionnaires every year to all producers in the state. Four companies reported mining clay in Illinois in 1984. One plant closed, and a few did not respond.

Clay products were valued at \$71.4 million in 1985. Whiteware and pottery increased from \$30.9 million in 1984 to \$41.7 million in 1985. Structural clay products such as common and face brick, drain tile, and sewer pipes increased from \$10.5 million in 1984 to \$16.3 million in 1985. Refractories and other products declined from \$19.1 million in 1984 to \$13.3 million in 1985.

The Western Stoneware plant and clay mine was given to the city of Monmouth by Thrall Enterprises, who decided to close the plant in early 1985. City officials hope to renovate the plant and continue the operation, saving the jobs of the 50 persons employed.

Coke

● **Production** After expanding 21 percent to 1.6 million tons in 1984, coke drew back 6.1 percent to 1.5 million tons in 1985. Other declines in 1985 included the amount of coal carbonized at coke plants--down 5.6 percent to 1.4 million tons from 2.5 million tons in 1984; the amount of coal stockpiled--down 11 percent; and U.S. breeze production--down 12.2 percent.

The U.S. Department of Energy no longer provides data on byproducts on a state-by-state basis. The average U.S. price of coke distributed from coke plants was \$103.26 f.o.b. per ton; breeze was \$29.96 f.o.b. per ton in 1985.

● **Consumption and uses** Coke is used for pig iron production, foundry and other industrial purposes, and residential heating. Coke breeze was used for fuel in steam and agglomerating plants. However, data on coke breeze on a state basis are no longer available.

Glass

Glass and/or fiberglass was manufactured in Du Page, Lake, La Salle, Logan, McLean, Macon, Madison, Marion, Montgomery, St. Clair, and Will Counties. Production data are not available.

Lime

● **Production** In lime production for 1985, Illinois ranked seventh of 36 states. Data for lime cannot be disclosed; however, production increased 6.3 percent and value grew 7.2 percent. Three plants in Cook County supplied the state's entire output: two plants owned by Marblehead Company, a division of General Dynamics, produced quicklime and hydrated lime; and Vulcan Materials Company produced quicklime.

Marblehead's South Chicago plant ranked seventh in the United States in output. The company is the nation's second largest producer with plants in Illinois, Indiana, Michigan, Pennsylvania, and Utah. Dravo Lime Company with plants in four states was the leading producer in 1985.

● **Consumption and uses** With the consumption of 552,000 tons of quicklime and 112,000 tons of hydrated lime in 1985, Illinois was again one of the nation's leading hydrate consumers (fig. 12). The main chemical and industrial use of lime is in the production of basic oxygen furnace (BOF) steel. Of the lime used to make BOF steel, 30 percent was supplied by Illinois and Indiana in 1985.

PRELIMINARY PRODUCTION DATA: 1986

MINERALS EXTRACTED

Data for 1986 indicate that the total value of minerals mined was about \$2.6 billion--a 13.6 percent decrease from the 1985 level (table 23). Coal, crude oil, and natural gas continued to be the leading mineral commodities in Illinois; total production value of these fuels was estimated to be \$2.2 billion. An estimate of \$354 million was provided by the U.S. Bureau of Mines for nonfuel minerals, which include stone, sand and gravel, clays, fluorspar, tripoli, lead, zinc, silver, peat, gemstones, and barite.

Most commodities increased in value, except lead, natural gas, and crude oil, which dropped about 51 percent.

Fuels

Fossil fuels were valued at about \$2.2 billion: coal contributed about 82 percent; crude oil and a small amount of natural gas contributed the remaining 18 percent. The 1986 value of fossil fuel production is expected to be down about 16 percent from the previous year.

- **Coal** In 1986, the value of coal fell to an estimated \$29.50 per ton from \$30.80 per ton in 1985. An increase in the amount of extracted coal coupled with a lower value per ton resulted in a slight decrease of 0.8 percent in total production value. Illinois coal production rose in 1986 from 60.5 million tons to

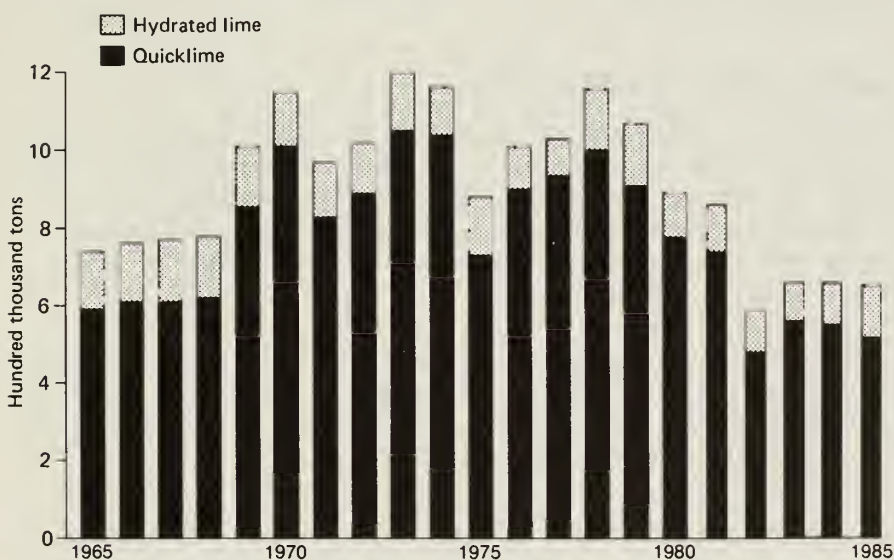


Figure 12 Trends in consumption of quicklime and hydrated lime, 1965-85.

62.6 million tons, a 3.5 percent increase. The rise in production was due to the increase in consumption by electric utilities and coke and gas plants during for the first 9 months of the year (table 24). During the same period, shipments of coal to Tennessee, Indiana, Florida and other states, as well as exports to other countries also increased (table 25). Despite these gains, coal exploration reached a new low as the total number of mines operating in Illinois declined from 52 in December 1985 to 51 at the end of 1986.

The state is continuing to support research on using Illinois' high-sulfur coal and has added the Archer Daniels Midland Company of Decatur to the FBC projects.

● **Crude Oil and Natural Gas** Crude-oil production in 1986 is estimated at 27.7 million barrels--an 8.2 percent decrease. The 1986 production is considered to be worth about \$399.5 million, based on an estimated value of \$14.40 per barrel. Oil prices per barrel have declined from 1985 to 1986 by about 51 percent (table 23). The price collapse led to major reductions in exploration and production expenditures, industry-wide restructuring, and massive layoffs.

Independent oil producers in Illinois have shut in many stripper wells found to be too costly to operate. Low prices do not justify the risk taken in exploration.

From 1985 to 1986, natural-gas production and value showed losses of about 8 and 23 percent, respectively. The unit value decreased 7 percent to \$2.57 per Mcf in 1986. Production from most fields generally decreased. One new field was reported, Rushville Field in Schuyler County. Two fields were abandoned, one in Pike County and one in Williamson County.

Industrial and Construction Materials

Preliminary data for 1986 show an increase in total value for industrial and construction materials of about 6.4 percent. Gains were registered for every commodity, especially for fluorspar, which increased by about 19 percent. Stone and sand and gravel continued to be the strongest contributors to the value of the state's nonfuel mineral production.

U.S. Borax and Chemical Corporation of Los Angeles acquired Ottawa Silica Company in La Salle County. Dravo Basic Materials Company bought the facility formerly owned by Missouri Portland Cement at Cave-in-Rock on the Ohio River in southern Illinois.

Metals and Other Minerals

Lead and zinc were recovered as byproducts of Illinois fluorspar production in 1986. The total value of extracted metals rose about 86 percent from the 1985 level when lead, zinc, silver, barite and copper were all reported; however, no silver, barite or copper were reported in 1986.

MINERALS PROCESSED

Preliminary data for 1986 are not yet available for most of the minerals processed in Illinois. The American Iron and Steel Institute reported that Illinois raw steel production fell for the second year from 6,479,000 net tons in 1985 to an estimated 6,414,000 net tons in 1986. The largest drop occurred in 1982 when the state slipped to 5.1 million tons from 9.2 million tons in 1981.

Three Rivers Steel Corporation of Evansville, Indiana, announced it will open a new mini-mill in Decatur to produce hot-rolled steel for auto frames and related products. Several companies are modernizing and updating their plants.

PRODUCTS MANUFACTURED FROM MINERALS

Preliminary figures for 1986 show portland cement production increasing to 2.5 million tons from 2.1 million tons in 1985--a 19 percent increase. The 1986 value was \$106.1 million--a 23 percent increase over 1985. Masonry cement fell 9 percent in output but was estimated to have increased about 2 percent in value.

TABLE 1. Illinois minerals extracted, processed, and manufactured into products, 1983-85: production and value^a

		1983			1984			1985		
Minerals	Unit	Quantity	Value (\$1000)	Average unit value (\$)	Quantity	Value (\$1000)	Average unit value (\$)	Quantity	Value (\$1000)	Average unit value (\$)
EXTRACTED										
FUELS										
Coal	thousand tons	58,374	\$1,714,432	\$ 29.37	65,289	\$1,951,494	\$ 29.89	60,477	\$1,862,699	\$ 30.80
Crude oil	thousand bbl	29,200	849,137	29.08	28,873	830,400	28.76	30,226	813,093	26.90
Natural gas	million cu ft	1,030	2,926	2.84	1,530	4,254	2.78	1,324	3,668	2.77
Natural gas liquids	million bbl	NA	NA	NA	NA	NA	NA	NA	NA	NA
TOTAL ^b			\$2,566,495			\$2,786,148			\$2,679,460	
INDUSTRIAL AND CONSTRUCTION										
MATERIALS										
Clay - common	thousand tons	717	3,360	4.68	253	940	3.71	265	876	3.30
Absorbent	thousand tons	W	W	51.12	W	W	W	W	W	W
Fluorspar (shipments)	tons	W	W	171.53	W	W	W	W	W	W
Sand and gravel	thousand tons	21,100	58,400	2.77	25,969	72,477	2.79	26,600	77,000	NA
Common	thousand tons	4,060	42,871	10.94	4,100	52,197	12.73	4,056	56,915	NA
Industrial										
Stone (limestone & dolomite)	thousand tons	42,761	166,860	3.90	48,500 ^d	191,600 ^d	3.95	41,044	164,117	4.00
Crushed and broken	tons	2,000	98	49.00	--	--	--	2	107	61.17
Dimension										
Tripoli	thousand tons	W	W	W	W	W	W	W	W	W
TOTAL ^b			\$ 271,562			\$ 317,214			\$ 299,015	
METALS										
Lead	metric tons	W	W	W	W	W	W	W	W	W
Zinc	metric tons	W	W	W	W	W	W	W	W	W
Silver	troy oz	W	W	W	W	W	W	W	W	W
Copper	metric tons	--	--	--	--	--	--	W	W	W
TOTAL ^b			W			W			W	
OTHERS										
Peat	thousand tons	W	W	W	W	W	W	W	W	W
Gem stones	thousand tons	NA	15	-	NA	15	-	NA	15	NA
Barite, primary	thousand tons	W	W	W	W	W	W	W	W	W
TOTAL ^b			\$ 15			\$ 15			\$ 15	
Values that cannot be disclosed (W)										
Total value of mineral materials mined ^b										
			\$ 27,471			34,652			33,589	
			\$2,865,543			\$3,138,029			\$3,012,079	

TABLE 1. continued

Minerals	Unit	1983			1984			1985		
		Quantity	Value (\$1000)	Average unit value (\$)	Quantity	Value (\$1000)	Average unit value (\$)	Quantity	Value (\$1000)	Average unit value (\$)
PROCESSED										
Natural gas liquids	thousand bbl	NA	NA	NA	NA	NA	NA	NA	NA	NA
Perlite, expanded	short tons	W	W	166.31	W	W	W	W	W	W
Barite, ground	short tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
Gypsum, calcined	short tons	W	W	W	W	W	W	W	W	W
Vermiculite, exfoliated	short tons	W	W	W	W	W	W	W	W	W
Iron oxide pigments	short tons	32,619	33,328	NA	29,475	24,920	NA	28,573	24,171	NA
Bismuth	tons	NA	NA	NA	e	e	NA	--	--	--
Primary slab zinc	tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
Secondary slab zinc	tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
Columbium & tantalum	tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
Iodine, crude	lbs	W	NA	NA	NA	NA	W	NA	NA	NA
Pig iron	thousand tons	2,754	512,072	185.91	3,042	520,961	171.23	2,921	480,795	164.58
Sulfur	thousand tons	W	W	W	181	15,838	87.37	194	19,895	102.61
Slag (iron & steel)	thousand tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
TOTAL ^b			\$ 545,400			\$ 561,719			\$ 524,861	
Values that cannot be disclosed (W)			32,473			15,890			15,529	
Total value of mineral materials processed ^b			\$ 577,873			\$ 577,609			\$ 540,390	
MANUFACTURED INTO PRODUCTS										
Cement (shipments)	thousand tons	1,857	74,975	40.37	1,997	82,622	W	2,101	86,211	41.04
Portland	thousand tons	W	W	W	W	W	W	W	W	W
Masonry	thousand tons	-	60,996	-	-	60,454	-	W	71,372	W
Clay products, estimated	thousand tons	W	W	W	W	W	W	W	W	W
Lime	thousand tons	1,155	NA	NA	1,643	NA	NA	W	NA	NA
Coke	thousand tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
Glass	thousand tons	NA	NA	NA	NA	NA	NA	NA	NA	NA
TOTAL ^a			\$ 135,971			\$ 143,076			\$ 157,583	
Values that cannot be disclosed (W)			37,500			44,872			47,715	
Total value of mineral products manufactured ^b			\$ 173,471			\$ 187,948			\$ 205,298	
STATE TOTAL ^b			\$3,616,887			\$3,903,586			\$3,757,767	

^aSources: U.S. Bureau of Mines, Illinois Department of Mines and Minerals, Illinois State Geological Survey.^bData may not add up to totals shown because of independent rounding.^cRefractory clay is included with common clay to avoid disclosing confidential data from individual companies.^dEstimate by U.S.B.M., no survey for 1984.^eOnly one plant in Illinois - closed in 1984.

NA = not available.

W = withheld to avoid disclosing confidential data from individual companies.

TABLE 2. Illinois mineral production compared to U.S. mineral production, 1984-85^a

Commodity	Unit	Illinois		United States		Illinois % of U.S. production	
		Quantity	Value (\$1,000)	Quantity	Value (\$1,000)	Quantity	Value
1984							
Fluorspar shipments	thousand tons	W	W	72	W	--	--
Peat, commercial sales	"	W	W	720	19,080	--	--
Coal	"	65,289	1,951,494	890,644	27,280,426	7.33	7.15
Pig iron	"	3,042	520,961	51,961	11,067,693	5.85	4.71
Stone (includes dimension stone)	"	48,500	191,600	957,157	3,519,080	5.07	5.44
Sand and gravel	"	30,069	124,674	773,900	2,244,310	3.89	5.56
Coke	"	1,643	NA	30,561	3,196,069	5.38	--
Clays ^b	"	253	940	42,465	919,111	0.60	0.10
Zinc	"	W	W	253	270,833	--	--
Cement shipments (portland)	"	1,997	82,622	77,881	4,019,948	2.56	2.06
Lead	"	W	W	322	NA	--	--
Crude oil	thousand bbls	28,873	830,400	3,249,696	84,102,132	0.89	--
Natural gas liquids	"	NA	NA	721,000	NA	--	--
Natural gas	million cu ft	1,530	4,254	18,229,638	48,404,611	0.01	0.01
Lime	thousand tons	W	W	15,922	811,226	--	--
1985							
Fluorspar shipments	thousand tons	W	W	66,000	11,418	--	--
Peat, commercial sales	"	W	W	839 ^c	208160 ^c	--	--
Coal	"	60,477	1,862,699	878,540	22,139,208	6.88	8.41
Pig iron	"	2,921	480,795	50,000	10,650,000	5.84	4.51
Stone (includes dimension stone)	"	41,046	164,224	1,001,121	4,118,572	4.10	3.99
Sand and gravel	"	30,656	133,915	800,100	2,440,305	3.83	5.49
Coke	"						
Clays ^b	"	265	876	44,974		0.59	
Zinc	"	W	W	227	202,012	--	--
Cement shipments (portland)	"	2,101	86,211	83,032	4,286,399	2.53	2.01
Lead	"	W	W	424	178,228	--	--
Crude oil	thousand bbls	30,226	813,093				
Natural gas liquids	"	NA..	NA				
Natural gas	million cu.ft.	1,324	3,668	17,197,999	43,182,598	0.01	0.01
Lime	thousand tons	W	W	15,690	792,345	--	--

^aSources: U.S. Bureau of Mines, Illinois State Geological Survey, Illinois Department of Mines and Minerals and American Petroleum Institute.

^bExcluding fuller's earth.

^cEstimated.

NA = not available.

W = withheld to avoid disclosing confidential data from individual companies.

TABLE 3. Value of minerals extracted, processed, and manufactured in Illinois counties, 1985^a

County	Approximate ^b rank based on total value	Minerals extracted in order of value	Value (\$1000)	Mineral processed, in order of value	Value (\$1000)	Mineral products, in order of value	Value (\$1000)	Total value (\$1000)
Adams	40	Stone, crude oil, sand & gravel	15,658	Iron oxide pigments	W	--	--	W
Alexander	47	Tripoli, sand & gravel	W	--	--	--	--	W
Bond	59	Crude oil, sand & gravel, clay	2,250	--	--	--	--	2,250
Boone	88	Stone, sand & gravel	305	--	--	--	--	305
Brown	60	Crude oil	2,595	--	--	--	--	2,595
Bureau	79	Sand & gravel	--	--	--	Clay products	W	W
Calhoun	99	--	--	--	--	--	--	--
Carroll	91	Stone	493	--	--	--	--	493
Cass	100	--	--	--	--	--	--	--
Champaign	67	Sand & gravel	--	--	--	--	--	--
Christian	11	Coal, crude oil, stone	W	--	--	--	--	W
Clark	48	Crude oil ^c , stone	W	--	--	--	--	W
Clay	22	Crude oil, stone	W	--	--	--	--	W
Clinton	9	Coal, crude oil, sand & gravel,	W	--	--	--	--	W
Coles	44	Crude oil, stone, natural gas, sand & gravel	W	--	--	--	--	W
Cook	10	Stone, sand & gravel peat	W	Expanded perlite, slag, pig iron ^d secondary slab zinc ^e	W	Lime, clay products, coke ^e	W	111,040
Crawford	20	Crude oil, sand & gravel natural gas	W	Sulfur	W	--	--	W
Cumberland	63	Crude oil ^c , sand & gravel	--	--	--	--	--	--
De Kalb	62	Stone, sand & gravel	W	Exfoliated vermiculite, expanded perlite	W	--	--	W
De Witt	72	Crude oil, sand & gravel	1,519	--	--	--	--	1,519
Douglas	28	Coal, stone, crude oil	W	Natural gas liquids ^e	W	--	--	W
Ou Page	34	Sand & gravel, stone	W	Exfoliated vermiculite	W	Clay products, glass ^e	--	W
Edgar	70	Crude oil, natural gas	1,786	--	--	--	--	1,786
Edwards	30	Crude oil	29,085	--	--	--	--	29,085
Effingham	46	Crude oil, sand, natural gas	9,015	--	--	--	--	9,015
Fayette	23	Crude oil, stone, sand & gravel, natural gas	W	--	W	--	--	W
Ford	89	Sand & gravel	--	--	--	--	--	--
Franklin	2	Coal, crude oil	259,631	--	--	--	--	259,631
Fulton	38	Coal, sand & gravel	17,966	--	--	--	--	17,966
Gallatin	19	Coal, crude oil, sand & gravel, natural gas	61,586	--	--	--	--	61,586
Greene	85	Stone	W	--	--	--	--	W
Grundy	69	Sand	--	--	--	--	W	--
Hamilton	24	Coal, crude oil	47,574	--	--	--	--	47,574
Hancock	86	Stone, crude oil	565	--	--	--	--	565
Hardin	37	Fluorspar, stone, zinc, primary barite, lead, copper, silver, gemstones, germanium ^e	W	Ground & crushed barite ^e	--	--	--	W
Henderson	83	Stone, sand & gravel	W	--	--	--	--	W
Henry	84	Stone, sand & gravel	W	--	--	--	--	W
Iroquois	97	Stone	W	--	--	--	--	W
Jackson	15	Coal, stone, crude oil, sand & gravel	W	--	--	--	--	W
Jasper	26	Crude oil	37,049	--	--	--	--	37,049
Jefferson	3	Coal, crude oil	147,283	--	--	--	--	147,283
Jersey	90	Stone	W	--	--	--	--	W
Jo Daviess	73	Stone, sand & gravel	968	--	--	--	--	968
Johnson	64	Stone	W	--	--	--	--	W
Kane	31	Sand & gravel, stone ^f	3,912	Iron oxide pigments	W	Clay products	W	W
Kankakee	50	Stone, sand & gravel, clay	W	--	--	--	--	W
Kendall	80	Stone, sand & gravel	W	--	--	--	--	W
Knox	42	Sand & gravel	--	--	--	Clay products	W	W
Lake	41	Sand & gravel, peat	W	Calcined gypsum, crude iodine ^e , columbium ^e	W	Clay products	W	W
La Salle	13	Sand & gravel, stone clay	W	--	--	Portland cement, clay products, glass ^e	W	91,528
Lawrence	17	Crude oil, sand & gravel	73,826	Sulfur	W	--	--	73,837
Lee	35	Stone	4,735	--	--	Portland cement, masonry cement	W	W
Livingston	51	Stone, clay, sand & gravel	W	--	--	--	--	W
Logan	33	Coal, stone, sand & gravel	W	--	--	Glass ^e	--	W
McDonough	32	Coal, stone, crude oil,	W	--	--	Clay products	W	W
McHenry	43	Sand & gravel	--	--	--	--	--	--
McLean	57	Sand & gravel	--	--	--	Fiberglass ^e	--	--
Macon	58	Crude oil, sand & gravel	1,885	--	--	Glass ^e	--	1,885
Macoupin	7	Coal, crude oil	110,223	Exfoliated vermiculite	W	--	--	110,223

TABLE 3. continued

County	Approximate ^b rank based on total value	Minerals extracted in order of value	Value (\$1000)	Mineral processed, in order of value	Value (\$1000)	Mineral products, in order of value	Value (\$1000)	Total value (\$1000)
Madison	39	Crude oil, stone, sand & gravel, natural gas	W	Sulfur, slag ^e , pig iron ^d	W	Clay products, coke ^e , glass ^e	W	15,613
Marion	18	Crude oil	73,917	Secondary slab zinc ^e	--	Glass ^e	--	73,917
Marshall	76	Sand & gravel	--	--	--	--	--	--
Mason	96	Sand & gravel	--	--	--	--	--	--
Massac	25	Sand & gravel	--	--	--	Portland cement	39,017	39,017
Menard	78	Stone	W	--	--	--	--	W
Mercer	101	--	--	--	--	--	--	--
Monroe	61	Stone, crude oil	W	--	--	Glass ^e	--	W
Montgomery	68	Stone, crude oil natural gas	W	--	--	--	--	W
Morgan	93	Sand & gravel, natural gas	165	--	--	--	--	165
Moultrie	94	Crude oil, sand & gravel	102	--	--	--	--	102
Ogle	49	Sand & gravel, stone	W	--	--	--	--	W
Peoria	74	Sand & gravel, stone	W	Slag ^e	--	--	--	W
Perry	1	Coal, crude oil	405,048	--	--	--	--	405,048
Piatt	87	Crude oil	26	--	--	--	--	26
Pike	55	Stone, natural gas, sand & gravel	2,444	--	--	--	--	2,444
Pope	98	Fluorspar ^g , lead ^g zinc ^g , silver ^g	--	--	--	--	--	g
Pulaski	36	Clay, stone, sand & gravel	W	--	--	Clay products	W	W
Putnam	95	Sand & gravel	--	--	--	--	--	--
Randolph	5	Coal, crude oil, stone, sand & gravel, natural gas	W	--	--	--	--	W
Richland	27	Crude oil	31,976	--	--	--	--	31,976
Rock Island	54	Stone, sand & gravel	W	--	--	Glass ^e	--	W
St. Clair	14	Coal, stone, sand & gravel, crude oil, natural gas	W	Iron oxide pigments, ground barite ^e , Primary slab zinc ^e	W	--	--	W
Saline	4	Coal, crude oil, natural gas	142,851	--	--	--	--	142,851
Sangamon	65	Crude oil, sand & gravel	3,083	Iron oxide pigments	W	--	--	W
Schuyler	45	Coal, crude oil, stone	W	--	--	--	--	W
Scott	92	Stone	W	--	--	--	--	W
Shelby	71	Crude oil, stone	1,772	--	--	--	--	1,772
Stark	102	--	--	--	--	--	--	--
Stephenson	77	Stone, sand & gravel	1,160	--	--	--	--	1,160
Tazewell	82	Sand & gravel	--	--	--	--	--	--
Union	52	Stone	W	--	--	--	--	W
Vermilion	53	Stone, sand & gravel	W	--	--	--	--	W
Wabash	8	Coal, crude oil, sand & gravel	109,528	--	--	--	--	109,528
Warren	81	Stone	W	--	--	--	--	W
Washington	21	Coal, crude oil, stone	57,956	--	--	--	--	57,956
Wayne	16	Crude oil, natural gas	77,425	--	--	--	--	77,425
White	12	Crude oil, coal, sand & gravel	93,047	--	--	--	--	93,047
Whiteside	66	Peat, stone, sand & gravel	W	--	--	Glass ^e	--	W
Will	29	Stone, sand & gravel	12,644	Sulfur, expanded perlite	W	--	--	W
Williamson	6	Coal, crude oil, natural gas	116,972	--	--	--	--	116,972
Winnebago	75	Stone, sand & gravel	983	--	--	--	--	983
Woodford	56	Sand & gravel	--	--	--	--	--	--
Undistributed		Sand & gravel ⁱ , crude oil, stone	W	Pig iron	480,795	--	--	W
Values that cannot be disclosed (W)			824,042		39,008		166,281	1,488,802
TOTAL ^h			3,012,083 ⁱ		540,390		205,298	3,757,771 ⁱ

^aSources: U.S. Bureau of Mines, Illinois Department of Mines and Minerals, and Illinois State Geological Survey.^bSince some values are not available by county, ranking cannot be exact.^cClark County crude oil value included with Cumberland County.^dPig iron not available by county.^eValue unknown; not included in total.^fIncluding dimension stone.^gPope County fluorspar and metal values included in Hardin County.^hData may not add up to totals shown because figures have been rounded.ⁱSand and gravel production not included in each county's value; the 1984 data were used to rank each county.

W = Withheld to avoid disclosing confidential data from individual companies.

TABLE 4. Employment and wages in the Illinois mineral industry, 1984-85^a

	1984				1985			
	No. of employees (1000)	Average weekly earnings (\$)	Average hours worked/week	Average hourly earnings (\$)	No. of employees (1000)	Average weekly earnings (\$)	Average hours worked/week	Average hourly earnings (\$)
Mining	24.9	610.65	43.8	13.93	28.6	589.76	41.3	14.27
Bituminous coal	14.2	692.77	43.4	15.94	16.7	645.57	40.2	16.05
Oil and gas extraction	5.8	491.67	41.6	11.82	6.7	491.75	40.9	12.05
Other	4.8	524.18	48.4	10.82	5.2	503.42	46.3	10.88
Processing	93.2	524.47	42.0	12.47	89.2	533.20	41.1	14.75
Blast furnaces and basic steel	24.9	540.15	41.7	12.95	24.5	555.54	41.4	13.42
Primary metal industries	61.1	501.61	41.7	12.03	57.9	519.97	41.3	12.58
Petroleum refining	7.2	662.38	45.8	14.47	6.8	565.35	37.7	15.00
Manufacturing	44.6	466.62	41.9	11.08	44.5	456.42	40.2	11.37
Glass and glass products	7.3	474.50	41.8	11.35	7.2	494.48	42.9	11.52
Cement and clay products	3.7	373.00	41.0	9.10	3.7	378.30	41.0	9.22
Stone and other mineral products	24.3	423.22	40.8	10.37	24.8	430.34	40.1	10.72
Petroleum and coal products	9.3	611.11	45.2	13.53	8.8	531.64	37.9	14.02

^aSource: Illinois Department of Labor, Bureau of Employment Security.TABLE 5. Minerals consumed in Illinois 1984-85^a

Commodity	Unit	1984			1985		
		U.S.	Illinois	Illinois % of U.S. consumption	U.S.	Illinois	Illinois % of U.S. consumption
<u>Fuels</u>							
Coal	million tons	808.4	38.8	4.80	782.5	37.0	4.70
Coke	million tons	29.6	NA	--	26.0	NA	--
Distillate fuel oils	million bbl	1,041.2	36.4	3.60	1,047.0	32.2	3.08
Gasoline	million bbl	2,577.3	108.0	4.37	2,948.0	114.0	3.87
Kerosene	million bbl	42.0	0.6	1.67	42.0	1.1	2.62
LPG and ethane	million bbl	576.0	31.3	5.43	584.0	32.0	5.48
Natural Gas	trillion cu ft	18.0	1.0	5.56	17.3	1.0	5.78
Residual fuel oil	million bbl	501.2	11.8	1.50	439.0	7.3	1.66
<u>Metals</u>							
Pig iron	million tons	52.2	3.0	5.75	50.0	2.9	5.80
Lead	thousand tons	1,207.0	66.1	5.48	1,148.3	70.6	6.15
Zinc (slab)	thousand tons	843.3	122.0	14.47	759.1	102.8	13.54
<u>Construction materials</u>							
Air-cooled slag	million tons	15.3	NA	--	14.5	NA	--
Asphalt and road oil	million bbl	150.0	5.7	3.80	155.0	7.5	4.84
Cement	million tons	85.3	2.7	3.17	88.2	2.8	3.28
Sand and gravel	million tons	773.9	26.0	3.36	800.1	26.6	3.32
Stone	million tons	956.0	48.5	5.07	1,000.8	41.0	4.10
<u>Agricultural and chemical materials</u>							
Feldspar	thousand tons	690.0	38.0	5.51	700.0	37.0	5.29
Fluorspar	thousand tons	752.6	10.7	1.42	567.6	5.8	1.03
Lime ^b	thousand tons	15,956.0	664.0	4.16	15,713.0	655.0	4.17
Salt							
Evaporated	thousand tons	6,209.0	402.0	6.47	7,761.0	470.0	6.06
Rock	thousand tons	13,348.0	1,595.0	11.95	15,685.0	1,200.0	7.65

^aSource: U.S. Bureau of Mines, U.S. Department of Energy.^bExcludes regenerated lime.

NA = not available.

TABLE 6. Fuels and energy consumed in Illinois, 1984-85^a

Fuel	Units	1984	1985	Change	Trillion Btu ^b	
				1984-85 (%)	1984 ^{c,e}	1985 ^d
Coal	thousand tons	38,799	37,022	- 4.6	837.0	798.7
Natural gas	million ft ³	1,032,779	962,039	- 6.8	1,074.1	989.0
Gasoline	thousand bbl	107,967	115,158	+ 6.7	568.0	600.0
Kerosene	thousand bbl	642	1,148	+ 78.8	3.6	6.5
Distillate fuel oil	thousand bbl	36,415	32,189	- 11.6	212.1	187.5
Residual fuel oil	thousand bbl	11,821	7,250	- 38.7	74.3	45.6
Liquid petroleum gases	thousand bbl	31,310	32,012	+ 2.2	112.7	115.3
Hydropower	million kWh	141	136	- 3.5	1.4	1.4
Nuclear power	million kWh	34,976	39,106	+ 11.8	379.2	422.7
TOTAL				- 2.9	3,262.4	3,166.7
Illinois percentage of total U.S. energy consumption					4.3	4.3
Percentage of total energy consumed in Illinois						
Coal					25.66	25.22
Natural gas					32.92	31.23
Oil products					29.76	30.16
Nuclear power					11.62	13.35
Hydropower					0.04	0.04
					100.00	100.00

^aSource: U. S. Department of Energy, Energy Information Administration.^bFuel conversion factors: gasoline--5,253,000 Btu/bbl; kerosene--5,670 Btu/bbl; distillate fuel oil--5,825,000 Btu/bbl; residual fuel oil--6,287,000 Btu/bbl.^c1984 fuel conversion factors: coal--21,574,000 Btu/ton; natural gas--1,040 Btu/Mcf; LPG--3,599,000 Btu/bbl; nuclear power-- 10,800 Btu/kWh; hydropower--10,369 Btu/kWh.^d1985 fuel conversion factors: coal--21,574,000 Btu/ton; natural gas--1,028 Btu/Mcf; LPG--3,603,000 Btu/bbl; nuclear power-- 10,809 Btu/kWh; hydropower--10,339 Btu/kWh.^eRevised.

TABLE 7. Coal production in Illinois counties, 1984-85^a

County	1984 Production				1985 Production					
	No. of mines	Underground (tons)	Surface (tons)	Total (tons)	Value ^b	No. of mines	Underground (tons)	Surface (tons)	Total (tons)	Value ^b
Christian ^c	1	3,009,648	--	3,009,648	89,958,379	1	2,516,238	--	2,516,238	77,500,130
Clinton	1	3,275,349	--	3,275,349	97,900,182	1	3,027,065	--	3,027,065	93,233,602
Douglas	2	1,518,639	--	1,518,639	45,392,120	2	979,891	--	979,891	30,180,643
Franklin	4	7,788,141	--	7,788,141	232,787,534	4	7,360,833	--	7,360,833	226,713,656
Fulton	2	--	1,066,545	1,066,545	31,879,030	1	--	583,322	583,322	17,966,318
Gallatin	4	1,315,716	124,493	1,440,209	43,047,847	4	1,379,582	184,114	1,563,696	48,161,837
Hamilton	1	971,743	--	971,743	29,045,398	1	1,043,032	--	1,043,032	32,125,386
Jackson	1	--	2,276,639	2,276,639	68,048,740	1	--	2,542,724	2,542,724	78,315,899
Jefferson	2	3,767,447	--	3,767,447	112,608,991	2	3,571,055	--	3,571,055	109,988,494
Logan	1	828,897	--	828,897	24,775,731	1	796,930	--	796,930	24,545,444
McDonough	1	--	487,367	487,367	14,567,400	1	--	532,127	532,127	16,389,512
Macoupin	2	3,395,459	--	3,395,459	101,490,270	3	3,568,538	--	3,568,538	109,910,970
Peoria	1	--	393,492	393,492	11,761,476	--	--	--	--	--
Perry	6	4,077	14,991,560	14,995,637	448,219,590	6	611,900	12,527,008	13,138,908	404,678,366
Randolph	3	3,359,127	877,300	4,236,427	126,626,803	4	3,595,846	506,345	4,102,191	126,347,483
St. Clair	2	1,605,856	640,865	2,246,721	67,154,491	2	1,318,020	518,000	1,836,020	56,549,416
Saline	9	3,609,225	1,582,086	5,191,311	155,168,286	10	2,937,641	1,457,491	4,395,1321	135,370,066
Schuyler	--	--	--	--	--	1	--	296,802	296,802	9,141,502
Vermilion	1	156,779	--	156,779	4,686,124	--	--	--	--	--
Wabash	1	2,544,916	--	2,544,916	76,067,539	1	2665,930	--	2,665,930	82,110,644
Washington	1	1,475,100	--	1,475,100	44,090,739	1	1,492,400	--	1,492,400	45,965,920
White	1	231,452	--	231,452	6,918,100	1	690,901	--	690,901	21,279,751
Williamson ^d	5	1,087,916	2,903,357	3,991,273	119,299,150	5	1,092,821	2,680,700	3,773,521	116,224,447
TOTAL:	52	39,945,487	25,343,704	65,289,191	1,951,493,919	52	38,648,623	21,828,633	60,477,256	1,862,699,485

^aProduction figures from Illinois Department of Mines and Minerals, Annual Coal, Oil and Gas Report, 1984 and 1985.

^bValue calculated at an average of \$29.89/ton for 1984 and \$30.80/ton for 1985.

^cOne mine operated at junction of Christian, Montgomery, and Sangamon Counties; all production placed in the county where tipples is located.

^dOne mine operated at junction of Williamson and Saline Counties; all production placed in county where tipples is located.

Table 8. Coal production in Illinois counties, 1833-1985^a

County	Cumulative total surface production (tons)	Cumulative total production (tons)	County	Cumulative total surface production (tons)	Cumulative total production (tons)
Adams	338,147	341,924	Macoupin	--	313,356,045
Bond	--	7,355,569	McDonough	1,827,640	4,436,121
Brown	41,761	74,068	McLean	--	5,544,139
Bureau	11,094,808	53,823,055	Madison	37,843	164,295,772
Calhoun	--	96,247	Marion	--	39,247,722
Cass	--	212,477	Marshall	4,779	12,516,141
Christian	--	340,831,943	Menard	--	13,462,005
Clark	4,482	4,482	Mercer	67,080	15,519,862
Clay	801	801	Monroe	--	8,284
Clinton	--	55,806,216	Montgomery	--	141,824,660
Coles	--	198,932	Morgan	13,564	190,787
Crawford	17,315	45,400	Moultrie	--	2,032,236
Douglas	--	39,026,398	Peoria	32,702,938	96,718,740
Edgar	207,242	915,698	Perry	313,883,781	412,310,268
Effingham	--	796	Pike	2,224	5,081
Franklin	--	648,690,763	Pope	34,704	36,266
Fulton	236,827,656	313,423,042	Putnam	--	10,071,893
Gallatin	7,678,068	36,446,296	Randolph	95,104,501	195,898,412
Greene	71,090	693,191	Richland	35	154
Grundy	1,635,422	40,872,430	Rock Island	--	3,846,169
Hamilton	--	4,447,657	St. Clair	116,402,467	362,567,340
Hancock	459,329	771,281	Saline	56,398,920	275,181,137
Hardin	--	40	Sangamon	--	233,449,607
Henry	9,065,783	22,910,053	Schuyler	6,341,077	8,044,493
Jackson	50,458,186	118,131,098	Scott	3,790	612,476
Jasper	--	23,739	Shelby	925	4,119,763
Jefferson	5,353,358	138,726,499	Stark	8,342,056	9,569,336
Jersey	2,290	120,350	Tazewell	--	17,633,802
Johnson	72,781	314,325	Vermilion	30,651,670	165,878,433
Kankakee	18,284,342	19,192,105	Wabash	12,082	22,778,870
Knox	62,601,174	65,896,605	Warren	132	685,466
La Salle	2,345,878	65,547,638	Washington	--	24,571,237
Livingston	139,091	10,111,437	White	--	2,624,816
Logan	--	16,788,565	Will	29,333,708	37,553,733
Macon	--	11,000,468	Williamson	92,799,673	448,439,802
			Woodford	--	7,810,160
Total cumulative surface production, 1911-1985			Estimated production, all counties, 1833-1881		
1,190,664,593			73,386,123		
Total cumulative production, 1882-1985			Total cumulative production, 1833-1985		
5,065,682,816			5,139,068,939		

^aSource: Illinois State Department of Mines and Minerals, Annual Coal, Oil and Gas Reports.
This table has been revised with production placed in county where tipple is located.

TABLE 9. Employment and production by method of mining in Illinois, 1974-85^a

Year	Underground				Surface			
	No. of mines	No. of employees	Average production /mine (tons)	Average no. employees /mine	No. of mines	No. of employees	Average production /mine (tons)	Average no. employees /mine
1974	23	8,718	1,352,353	379	32	3,749	842,767	117
1975	21	9,549	1,518,099	455	36	4,097	768,304	114
1976	23	10,396	1,343,987	452	39	4,392	698,063	113
1977	25	11,375	1,183,559	455	45	4,739	539,810	105
1978	28	12,620	888,914	451	43	5,241	554,757	122
1979	31	13,200	1,054,233	426	40	5,299	671,422	132
1980	31	13,219	1,128,022	426	35	5,065	787,821	145
1981	31	13,351	943,081	431	27	4,797	835,672	178
1982	32	10,554	1,115,121	330	28	4,397	919,439	157
1983	31	10,514	1,076,464	339	23	4,245	1,087,096	185
1984	31	10,857	1,288,564	350	21	3,946	1,206,843	188
1985	32	11,386	1,207,769	356	20	3,445	1,091,432	172

^aSource: Illinois Department of Mines and Minerals, Annual Coal, Oil and Gas Report, 1974-1985.

TABLE 10. Coal production of Illinois companies, 1984-85^a

Rank	Company	1984					1985					
		Number of mines		Production (tons)	Percentage of total production	No. of employees	Rank	Number of mines		Production (tons)	Percentage of total production	No. of employees
		Underground	Surface					Underground	Surface			
1	Peabody Coal	5	3	11,554,650	17.70	2,714	1	5	3	10,117,493	16.73	2,667
2	AMAX Coal	1	2	7,918,024	12.13	1,625	2	1	2	7,448,676	12.32	1,502
3	Consolidation Coal	0	3	7,823,292	11.98	1,069	4	0	3	6,553,030	10.84	848
4	Old Ben Coal	4	0	7,788,141	11.93	1,751	3	4	0	7,360,833	12.17	1,695
5	Monterey Coal	2	0	5,679,400	8.70	1,143	7	2	0	4,976,902	8.23	1,252
6	Arch of Illinois	0	1	5,623,318	8.61	975	6	0	1	5,290,400	8.75	820
7	Freeman United Coal Mining	3	3	5,476,487	8.39	1,615	5	4	2	5,370,586	8.88	1,811
8	Inland Steel	2	0	3,309,595	5.07	1,120	8	2	0	3,322,847	5.49	1,093
9	Zeigler Coal	3	0	2,670,658	4.09	654	9	4	0	2,668,795	4.41	659
10	Kenellis Energies	1	0	1,764,802	2.70	351	12	1	0	910,379	1.51	353
11	Sahara Coal	3	1	1,432,557	2.19	542	10	4	0	1,283,392	2.12	574
12	Midland Coal	0	2	995,916	1.53	160	16	0	1	583,322	0.96	133
13	Kerr-McGee Coal	1	0	955,625	1.46	386	11	1	0	1,215,813	2.01	444
14	Turris Coal	1	0	828,897	1.27	326	13	1	0	796,930	1.32	317
15	Equality Mining	0	1	342,615	0.53	25	20	0	1	216,251	0.36	26
16	Jader Coal	1	1	302,180	0.46	41	19	1	1	220,729	0.36	33
17	Williamson Coal	0	1	275,023	0.42	49	18	0	1	242,978	0.40	49
18	White County Coal	1	0	231,452	0.35	142	14	1	0	690,901	1.14	218
19	Illinois & W Virginia Coal	1	0	156,779	0.24	0	--	--	--	--	--	--
20	A & F Coal	1	0	62,691	0.10	27	21	1	0	210,610	0.35	47
21	Ace Diggins, Inc.	0	1	52,200	0.08	30	22	0	1	45,581	0.08	--
22	J. J. Track Mining	0	1	32,277	0.05	5	23	0	2	42,106	0.07	5
23	E & B Coal	0	1	8,535	0.01	0	--	--	--	--	--	--
24	Carter Coal	1	0	4,077	0.01	52	15	1	0	611,900	1.01	119
25	Black Beauty	--	--	--	--	--	17	0	1	296,801	0.49	166
TOTAL		31	21	65,289,191	100.0	14,803		32	20	60,477,256	100.0	14,831

^aSource: Illinois Department of Mines and Minerals, Annual Coal, Oil and Gas Report, 1984-85.

TABLE 11. Coal shipped from Illinois to other states, 1980-85^a

Consumers	Minnesota and Michigan		Georgia & Kentucky Florida (1,000 tons)					Exports and miscellaneous	Illinois	Total
	Wisconsin		Iowa	Missouri	Indiana					
Electric utilities										
1980	2,805	1,313	1,644	12,649	7,616	222	3,970	3,786	--	52,705
1981	2,198	839	1,240	11,933	5,249	--	4,680	2,873	--	43,941
1982	2,774	940	1,691	14,447	7,239	122	4,934	3,304	--	52,710
1983	2,907	616	1,659	14,428	5,999	53	4,431	2,997	--	49,903
1984	2,516	328	1,115	16,125	8,522	12	5,423	3,737	--	56,197
1985	1,216	269	1,959	13,419	7,653	117	6,854	4,840	--	52,899
Coke and gas plants										
1980	--	--	--	--	2,335	--	--	--	--	2,053
1981	--	--	--	28	2,004	--	--	8	--	317
1982	--	--	--	--	1,876	--	--	55	--	317
1983	--	--	--	--	1,979	--	--	200	--	276
1984	--	--	--	3	2,222	--	--	1	--	272
1985	--	--	--	--	1,292	--	--	--	--	715
Retail dealers										
1980	--	5	12	12	1	--	--	--	20	157
1981	--	--	1	23	4	--	--	--	20	240
1982	13	--	10	16	1	--	--	--	24	300
1983	1	11	--	30	--	--	--	--	--	319
1984	1	e	e	30	19	--	--	9	--	381
1985	--	--	14	89	1	--	--	e	24	309
Others										
1980	521	201	928	1,212	517	8	447	78	47	6,181
1981	625	188	667	1,054	495	34	84	173	64	4,943
1982	651	155	873	972	378	12	--	59	36	4,499
1983	832	193	888	733	528	--	--	46	35	4,634
1984	721	169	543	940	290	--	--	46	6	4,603
1985	624	53	412	780	317	9	--	50	40	3,838
Totals ^c										
1980	3,326	1,520	2,583	13,947	10,469	230	4,417	3,864	67	62,002
1981	2,823	1,027	1,908	13,038	7,752	34	4,764	3,054	1,022 ^d	52,419 ^d
1982	3,438	1,095	2,574	15,435	9,494	134	4,934	3,418	395 ^d	60,122 ^d
1983	3,739	820	2,547	15,192	8,506	53	4,431	3,243	329 ^d	57,717 ^d
1984	3,238	495	1,659	17,098	11,053	12	5,423	3,793	25 ^d	63,707 ^d
1985	1,872	322	2,385	14,288	9,262	125	6,854	4,889	117 ^d	59,171 ^d

^aSources: U.S. Bureau of Mines, Bituminous Coal and Lignite Distribution Quarterly, 1979.
U.S. Department of Energy, Coal Distribution, 1980-1985.

^bIncludes AL (1980-85), MS (1980-85), TN (1980-85), LA (1980-85), OH (1982 + 84^e), PA (1979-84), NY (1981-82, 84^e), KS (1981-85), TX (1981-83), and CA (1983-85), SD (1984^e), AR (1985), WV (1985e).

^cTotals may not add up because of independent rounding.

^dIncludes shipments to foreign countries, with no breakdown by consuming sector: 938,000 tons in 1981, 335,000 tons in 1982, and 294,000 tons in 1983, 19,000 tons in 1984, 44,000 tons foreign and 9,000 tons U.S. in 1985.

^eQuantity is less than 500 tons.

TABLE 12. Coal shipped to Illinois from other states, 1980-85^a

Consumers	Ohio, eastern Pennsylvania, ^b West Virginia, and Southern West Virginia, c										Western states ^e (1,000 tons)	Montana ^f and Washington	Pennsylvania	Total coal consumed in Illinois
	Illinois	Western Kentucky	Indiana	West Virginia	West Virginia and northern West Virginia	West Virginia, c	West Virginia, c	West Virginia, c	West Virginia, c	West Virginia, c				
Electric utilities														
1980	18,700	463	669	--	--	733	26	11,997	3,920	--	--	--	36,508	
1981	14,930	839	965	--	--	949	27	10,616	3,494	--	--	--	31,820	
1982	17,260	1,000	1,209	--	--	802	41	9,109	2,697	--	--	--	32,118	
1983	16,812	738	1,467	--	--	1,118	2	8,415	2,848	3	--	--	31,404	
1984	18,418	1,594	1,581	--	--	1,683	--	7,422	1,995	1	--	--	32,693	
1985	16,541	1,116	1,310	--	--	1,272	--	8,186	3,258	1	--	--	31,682	
Coke and gas plants														
1980	545	--	--	350	--	1,095	62	--	--	--	--	--	2,052	
1981	317	--	--	541	--	802	68	--	--	--	--	--	1,728	
1982	317	--	--	470	--	380	82	--	--	1	--	--	1,251	
1983	276	--	--	581	--	639	112	--	--	--	--	--	1,608	
1984	272	--	--	779	--	1,003	35	--	--	--	--	--	2,089	
1985	715	--	4	210	--	1,139	--	--	--	--	--	--	2,068	
Retail dealers														
1980	107	1	30	--	--	15	--	--	--	1	--	--	154	
1981	192	2	9	--	--	14	--	--	--	4	--	--	222	
1982	236	16	51	--	--	7	--	--	--	1	--	--	310	
1983	319	22	52	--	--	28	--	--	--	3	--	--	423	
1984	293	31	66	--	--	28	--	--	--	1	--	--	420	
1985	186	12	30	--	--	8	--	--	--	1	--	--	236	
Others														
1980	2,222	9	381	3	--	695	19	--	--	62	--	--	3,391	
1981	1,559	11	655	--	--	518	12	--	--	61	--	--	2,815	
1982	1,363	49	655	22	--	533	5	17	--	20	--	--	2,664	
1983	1,379	77	787	--	--	599	--	29	--	24	--	--	2,897	
1984	1,852	443	482	150	--	593	16	--	--	61	--	--	3,596	
1985	1,553	315	499	30	--	601	--	--	--	36	--	--	3,035	
Total														
1980	21,575	472	1,080	353	--	2,539	107	11,997	3,920	63	--	--	42,106	
1981	16,998	852	1,628	541	--	2,283	107	10,616	3,494	66	--	--	36,585	
1982	19,176	1,065	1,914	493	--	1,721	128	9,125	2,697	22	--	--	36,342	
1983	18,786	838	2,307	581	--	2,384	114	8,444	2,848	30	--	--	36,332	
1984	20,836	2,067	2,129	928	--	3,307	51	7,422	1,995	63	--	--	38,799	
1985	18,995	1,443	1,843	240	--	3,020	--	8,186	3,258	37	--	--	37,022	

^aSources: U.S. Department of Energy, Bituminous Coal and Lignite Distribution, Calendar Years 1978-79; U.S. Department of Energy, Coal Distribution, 1980-85.

^bIncludes Districts 1, 2, 3, 4, and 6 (MD, OH, eastern PA, northern WV). 1984 Districts 2,3, and 6.

^cIncludes Districts 7, 8 and 13 (AL, GA, eastern KY, NC, TN, VA, southern WV).

^dIncludes Districts 14 and 15 (AR, KS, MO, OK, TX).

^eIncludes Districts 16, 17, and 19-21 (CO, ID, ND, NM, SD, UT, WV).

^fIncludes Districts 22 and 23 (AK, MT, OR, WA).

^gEstimated: Includes minor amounts of coal shipped to other consuming sectors.

^hQuantity is less than 500 tons.

TABLE 13. Crude oil production in Illinois counties between 1888 and 1985; value for 1984 and 1985^a

County	1888-1985 cumulative production (1000 bbl)	1984			1985		
		Production (1000 bbl)	% of total Illinois production	Value ^d (\$1000)	Production (1000 bbl)	% of total Illinois production	Value ^d (\$1000)
Adams	270	12	0.0	353	3	0.0	68
Bond	7,857	80	0.3	2,308	75	0.2	2,025
Brown	1,752	266	0.9	7,636	96	0.3	2,595
Champaign	7	--	--	--	--	--	--
Christian	28,420	396	1.4	11,378	541	1.8	14,553
Clark-Cumberland	93,497	396	1.4	11,388	176	0.6	4,723
Clay	143,783	1,380	4.8	39,692	2,100	6.9	56,483
Clinton	87,222	340	1.2	9,788	324	1.1	8,703
Coles	24,346	134	0.5	3,855	258	0.9	6,928
Crawford	243,244	1,887	6.5	54,274	2,237	7.4	60,165
Oe Witt	3,594	64	0.2	1,849	56	0.2	1,519
Oouglas	3,654	3	0.0	89	2	0.0	62
Edgar	4,359	57	0.2	1,648	62	0.2	1,668
Edwards	54,170	1,401	4.9	40,298	1,081	3.6	29,085
Effingham	18,757	281	1.0	8,086	334	1.1	8,978
Fayette	405,813	1,959	6.8	56,340	1,835	6.1	49,361
Franklin	77,532	1,116	3.9	32,109	1,224	4.0	32,917
Gallatin	54,400	549	1.9	15,794	498	1.7	13,404
Hamilton	136,468	494	1.7	14,209	574	1.9	15,449
Jackson	78	14	0.0	399	11	0.0	286
Jasper	57,621	727	2.5	20,898	1,377	4.6	37,049
Jefferson	90,038	969	3.4	27,875	1,386	4.6	37,295
Lawrence	411,807	2,785	9.6	80,100	2,744	9.1	73,826
Macon	2,254	151	0.5	4,331	70	0.2	1,885
Macoupin	338	9	0.0	258	12	0.0	312
Madison	18,305	128	0.4	3,688	130	0.4	3,487
Marion	427,607	2,239	7.8	64,402	2,748	9.1	73,917
McDonough-Hancock ^c	5,685	18	0.1	508	10	0.0	274
Monroe	66	f	--	4	1	0.0	40
Montgomery	142	5	0.0	147	5	0.0	141
Moultrie	121	4	0.0	109	4	0.0	102
Perry	913	12	0.0	342	14	0.1	307
Piatt	7	2	0.0	54	1	0.0	26
Randolph	4,868	40	0.1	1,151	82	0.3	2,204
Richland	108,995	874	3.0	25,136	1,189	3.9	31,976
St. Clair	3,555	26	0.1	757	24	0.1	637
Saline	23,420	388	1.4	11,167	255	0.8	6,862
Sangamon	4,809	202	0.7	5,818	77	0.3	2,083
Schuyler	164	26	0.1	745	4	0.0	109
Shelby	2,010	44	0.2	1,257	64	0.2	2,714
Wabash	116,312	1,029	3.6	29,596	1,019	3.4	27,417
Washington	34,264	407	1.4	11,695	429	1.4	11,546
Wayne	268,681	3,073	10.6	88,390	2,871	9.5	77,233
White	307,419	3,322	11.5	95,555	2,668	8.8	71,767
Williamson	2,637	30	0.1	874	24	0.1	658
Other ^b	9,813	1,532	5.3	44,051	1,531	5.1	41,192
Total ^e	3,291,071	28,873	100.0	830,400	30,226	100.0	813,093

^aSource: Illinois State Geological Survey Oil and Gas Section.^bCould not be assigned to individual field or county.^cNo oil production reported for Hancock County in 1971-1978. There was 3,004 bbls in 1984 and 874 bbls in 1985.^dValue calculated at an estimated average price of \$28.76 per barrel for 1984 and \$26.90 per barrel for 1985.^eMay not add up because of independent rounding.^fMonroe County produced a very small amount 149 barrels in 1984

TABLE 14. Crude oil production from major fields in Illinois 1984-85^a

Field	County	1984		1985		1984-85 Change (%)
		Production (1000 bbl)	% of Illinois total	Production (1000 bbl)	% of Illinois total	
Southeastern Illinois	Wabash Lawrence Crawford Clark Cumberland Jasper	5,200.0	18.0	5,643.4	18.7	+ 8.5
Clay City Consolidated	Clay Wayne Richland Jasper	3,217.9	11.1	4,838.4	16.0	+ 50.4
Salem	Marion Jefferson	1,981.6	6.9	2,747.1	9.1	+ 38.6
Louden	Fayette Effingham	1,787.3	6.2	1,831.9	6.1	+ 2.5
New Harmony Consolidated	White Wabash Edwards	1,461.6	5.1	805.9	2.7	- 44.9
Phillipstown Consolidated	White Edwards	857.4	3.0	667.5	2.2	- 22.1
Sailor Springs Consolidated	Clay Jasper Effingham	669.9	2.3	856.6	2.8	+ 27.9
Albion Consolidated	Edwards White	577.4	2.0	3,931.8	13.0	+580.9
Herald Consolidated	White Gallatin	449.8	1.6	442.7	1.5	- 1.6
Dale Consolidated	Franklin Hamilton Saline	349.7	1.2	346.8	1.1	- 0.8
Roland Consolidated	White Gallatin	337.1	1.2	441.3	1.5	+ 30.9
Goldengate Consolidated	Wayne White	278.4	1.0	307.4	1.0	+ 10.4
Benton	Franklin	264.0	0.9	314.1	1.0	+ 19.0
St. James	Fayette	253.4	0.9	--	--	--
Buckhorn East	Brown	237.8	0.8	--	--	--
Ewing East	Franklin	206.0	0.7	--	--	--
Storms Consolidated	White	200.4	0.7	211.2	0.7	+ 5.4
Hunt City East	Jasper	--	--	397.7	1.3	--
Mattoon	Coles	--	--	232.8	0.8	+ 87.4
Elk Prairie	Jefferson	--	--	226.0	0.7	+129.0
Mill Shoals	White Hamilton Wayne	--	--	214.4	0.7	+ 8.7
		18,329.7	63.6	24,457.0	80.9	+ 27.2

^aSource: Illinois State Geological Survey Oil and Gas Section. Major fields producing more than 200,000 barrels of oil per year.

TABLE 15. Petroleum products consumed in Illinois, 1982-85^a

	1982	1983	1984	1985
	(1,000 bbl)			
Motor gasoline ^b	122,028	123,609	107,967	114,047
Kerosene	439	638	642	1,148
Distillate fuel oil	32,521	35,503	36,415	32,189
Residual fuel oil	15,507	8,686	11,821	7,250
Lubricants	3,037	3,180	3,391	3,160
Liquefied gases	26,872	27,037	31,310	32,012
Asphalt & road oil	5,141	5,365	5,727	7,502
Other ^c	18,846	20,958	22,260	19,554
Total	224,398	229,274	219,530	216,862

^aSource: State Energy Data Report, U. S. DOE/EIA-0214.^bAviation and motor gasoline and jet fuel^cIncludes natural gasoline, unfractionated stream, plant condensate, petrochemical feedstocks, special naphthas, non-electric utility sector use of petroleum coke, still gas, wax, unfinished oils, motor gasoline and aviation gasoline blending components, and miscellaneous products.TABLE 16. Natural gas production in Illinois, 1978-85^a

Year	Withdrawals			Marketed
	Gas wells	Oil wells	Total	
	(million cu ft)			
1978	958.5	200.5	1,159	1,159
1979	1,317.6	267.4	1,585	1,585
1980	1,333.6	240.4	1,574	1,574
1981	1,103.6	191.4	1,295	1,295
1982	993.5	168.5	1,162	1,162
1983	858.0	172.0	1,030	1,030
1984	1,399.6	130.4	1,530	1,530
1985	1,228.0	96.0	1,324	1,324

^aSource: Illinois State Geological Survey Oil and Gas Section.

TABLE 17. Natural gas production from large fields in Illinois counties, 1983-85^a

Gas field	County	Production (million cu ft)			Change (%)	
		1983	1984	1985	1983-84	1984-85
Mattoon	Coles	285.4	432.2	320.8	+ 51.5	- 25.8
Raleigh	Saline	20.1	196.9	155.5	+880.0	- 21.0
Keenville	Wayne	134.0	94.0	69.4	- 29.9	- 26.2
Grandview-Inclose	Edgar	57.9	47.8	42.6	- 17.4	- 11.0
St. Libory	St. Clair	50.0	34.6	47.2	- 30.8	+ 36.4
Fishhook	Pike	243.5	301.2	215.8	+ 23.7	- 28.4
Pittsburgh	Williamson	52.0	85.0	32.6	+ 63.5	- 61.6
Griggsville	Pike	--	168.6	58.6	--	- 65.2
Stolletown	Clinton	--	--	165.2	--	--
Other ^b		187.4	169.8	156.8	- 9.4	- 7.7
TOTAL ^c		1,030.2	1,530.2	1,324.0	+ 48.5	- 13.5

^aSource: Illinois State Geological Survey. Fields producing 50 million cu ft or more.

^bEldorado East, Gallatin Co.; Harco South, Saline Co.; Stubblefield South, (1983) Bond Co.; Eldorado West, Saline Co.; Eldorado Consolidated, Saline Co.; New Athens, St. Clair Co.; Loudon, Fayette and Effingham Cos.; Highland, Madison Co.; Albion Consolidated, (1983) Edwards Co.; Waggoner, Montgomery Co.; Eden, Randolph Co.; Johnson City East, (1983, 1984) Williamson Co.; Main Consolidated, (1985) Crawford Co.

^cTotals may not add up because of rounding.

TABLE 18. Natural gas consumed in Illinois 1984-85^a

Consumers	1984		1985		1984-85 change (%)
	Quantity (million cu ft)	% of total consumption	Quantity (million cu ft)	% of total consumption	
Residential	479,572	46.4	446,567	46.4	- 6.9
Commercial	232,170	22.5	213,528	22.2	- 8.0
Industrial	299,474	29.0	280,638	29.2	- 6.3
Electric utilities	5,963	0.6	5,881	0.6	- 1.4
Total delivered to consumers	1,017,180	98.5	946,614	98.4	- 6.9
Other uses ^b	15,599	1.5	15,425	1.6	- 1.1
Total consumption	1,032,779	100.0	962,039	100.0	- 6.8

^aSource: U.S. Department of Energy.

^bIncludes lease and plant fuel, pipeline fuel, and extraction loss.

TABLE 19. Value of stone produced in Illinois counties, 1983 and 1985^a

County	1983			1985		
	No. of quarries	Quantity (1000 tons)	Value (\$1000)	No. of quarries	Quantity (1000 tons)	Value (\$1000)
Adams	6	880	14,503	6	837	15,590
Boone	3	103	385	3	80	305
Calhoun	1	53	218	0	--	--
Carroll	6	205	688	6	168	493
Cass	1	W	W	0	--	--
Christian	1	W	W	1	W	W
Clark	2	W	W	2	W	W
Clay	1	249	1,033	1	W	W
Coles	2	W	W	2	W	W
Cook	4	W	W	4	W	W
DeKalb	2	W	W	2	W	W
Douglas	1	W	W	1	W	W
DuPage	1	795	3,267	1	795	3,267
Fayette	1	W	W	1	W	964
Greene	3	W	W	3	W	W
Hancock	4	400	1,624	3	134	542
Hardin	4	2,429	7,129	27	4	2,198
Henderson	3	W	W	3	W	W
Henry	1	375	1,542	1	W	W
Iroquois	0	--	--	1	W	W
Jackson	1	W	W	1	W	W
Jersey	1	32	120	1	53	503
Jo Daviess	9	284	895	12	260	968
Johnson	2	W	W	2	W	W
Kane	3	725	2,837	4	961	3,805
Kankakee	3	1,200	4,789	3	W	W
Kendall	2	W	W	2	W	W
La Salle	4	2,130	7,305	4	1,749	5,375
Lee	8	776	2,464	9	1,505	4,735
Livingston	3	W	W	4	W	W
Logan	1	W	W	1	W	W
McDonough	2	W	W	2	W	W
Madison	3	780	W	2	W	W
Menard	1	W	W	1	W	W
Mercer	1	87	358	0	--	--
Monroe	2	W	W	2	W	W
Montgomery	4	631	2,604	3	W	W
Ogle	10	772	2,509	9	555	1,692
Peoria	1	77	331	1	2	14
Pike	5	737	2,509	4	501	1,684
Pulaski	1	W	W	1	W	W
Randolph	2	W	W	2	W	W
Rock Island	3	W	W	3	W	W
St. Clair	4	1,746	5,717	4	2,440	8,082
Schuyler	1	34	140	9	9	W
Scott	1	W	W	1	W	W
Shelby	1	27	112	1	14	58
Stephenson	12	395	956	9	407	1,160
Union	2	W	W	2	W	W
Vermilion	1	W	W	1	W	W
Warren	2	W	W	2	W	W
Washington	1	71	450	1	82	444
Whiteside	2	W	W	1	W	W
Will	7	3,669	13,025	6	3,543	12,644
Winnebago	16	315	971	13	287	983
Various	0	--	--	1	W	W
Concealments		22,783	88,377		24,466	93,994
Totals ^b	169	42,761	166,860	160	41,044	164,117

^aSource: U.S. Bureau of Mines.^bTotals may not add to amounts shown because of independent rounding.

W = Withheld to avoid disclosing confidential data of individual companies, included in total.

TABLE 20. Illinois stone production by size of operation, 1983 and 1985^a

Size of operation (tons/year)	1983			1985		
	No. of quarries	Production ^a (tons)	Percent of total	No. of quarries	Production ^b (tons)	Percent of total
less than 25,000	39	423,400	1.0	48	427,268	1.0
25,000 to 49,999	22	780,283	1.8	18	705,547	1.7
50,000 to 74,999	11	702,887	1.6	12	774,107	1.9
75,000 to 99,999	10	882,882	2.1	11	975,497	2.4
100,000 to 199,999	33	4,949,805	11.6	19	2,921,218	7.1
200,000 to 299,999	17	4,085,284	9.6	17	3,997,539	9.7
300,000 to 399,999	11	3,834,844	9.0	9	3,065,707	7.5
400,000 to 499,999	7	3,199,549	7.5	5	2,413,876	5.9
500,000 to 599,999	6	3,428,213	8.0	6	3,229,593	7.9
600,000 to 699,999	3	1,859,194	4.3	2	1,264,595	3.1
700,000 to 799,999	2	1,560,760	3.6	6	4,527,242	11.0
800,000 to 899,999	2	1,691,378	4.0	0	--	--
900,000 and over	6	15,362,772	35.9	7	16,741,671	40.8
Total	169	42,761,251	100.0	160	41,043,858	100.0

^aSource: U.S. Bureau of Mines. Due to the canvassing procedure used for stone production, 1984 information will not be available.

^bExcludes dimension stone.

TABLE 21. Use of crushed and broken stone produced in Illinois, 1983 and 1985^a

Use	1983				1985			
	Total (tons)	% of total	1981-83 change (%)	Average value/ton	Total (tons)	% of total	1983-85 change (%)	Average value/ton
Road base stone	8,607,689	20.1	- 37.0	3.35	8,511,467	20.7	- 1.12	3.56
Concrete aggregate	3,714,604	8.7	- 32.9	3.62	3,371,011	8.2	- 9.25	4.38
Surface treatment aggregate	1,375,008	3.2	- 52.4	3.58	1,119,571	2.7	- 18.58	3.91
Bituminous aggregate	3,926,272	9.2	- 10.0	3.94	3,102,705	7.6	+ 20.98	4.57
Unspecified construction	3,315,440	7.8	- 28.5	3.09	2,276,438	5.6	- 31.34	3.40
Agricultural purposes ^b	2,970,219	6.9	- 34.3	4.35	3,164,972	7.7	+ 6.56	3.70
Cement	2,828,596	6.6	+ 2.5	2.75	2,577,261	6.3	- 8.89	2.54
Macadam aggregate	3,286,107	7.7	+ 91.4	3.48	1,616,985	3.9	- 50.79	3.60
Flux stone	W	-	-	4.30	W	--	- 19.27	4.02
Riprap and jetty	1,852,012	4.3	+376.9	3.77	886,798	2.2	- 52.12	3.91
Railroad ballast	584,108	1.4	- 38.1	3.49	979,755	2.4	+ 67.74	4.01
Other uses ^c	10,301,196	24.1	+274.9	5.16	13,436,895	32.7	+ 30.44	4.57
Total	42,761,251	100.0	- 3.2	3.90	41,043,858	100.0	- 4.02	4.00

^aSource: U.S. Bureau of Mines. Due to the new reporting procedure implemented for stone, 1984 figures will not be available.

^bIncludes agricultural limestone and poultry grit.

^cIncludes stone for asphalt filler, chemicals, lime manufacture, mine dusting, filler, roofing aggregate, fill, waste material, whitening, and other uses.

TABLE 22. Portland cement manufactured in Illinois, 1984-85^a

	1984	1985	Change (%)
			1984-85
No. of active plants	4	4	--
Production (tons)	1,876,231	2,073,069	- 10.5
Shipments from mills			
Quantity (tons)	1,996,658	2,100,724	+ 5.2
Value	82,621,878	86,210,707	+ 4.3
Average value/ton	41.38	41.04	+ 0.8
Stocks at mills, Dec. 31 (tons)	119,000	128,000	- 7.6

^aSource: U.S. Bureau of Mines.TABLE 23. Mineral production data for 1985 compared to preliminary data for 1986^a

Minerals extracted	Unit	1985		1986		Percentage of change from 1985 to 1986	
		Quantity	Value (1000 \$)	Quantity	Value (1000 \$)	Quantity	Value
Fuels							
Coal	thousand tons	60,477	1,862,699	62,611	1,847,025 ^b	+ 3.5	- 0.8
Crude oil	thousand bbl	30,226	813,093	27,743 ^b	399,499 ^b	- 8.2	- 50.9
Natural gas	thousand Mcf	1,324	3,668	1,216 ^b	2,821 ^b	- 8.2	- 23.1
Industrial and construction materials							
Stone	thousand tons	41,046	164,224	44,002	178,507	+ 7.2	+ 8.7
Sand and gravel	thousand tons	30,656	133,915	32,800	137,500	+ 7.0	+ 2.7
Clay ^c	thousand tons	265	876	271	948	+ 2.3	+ 8.2
Fluorspar	thousand tons	W	W	W	W	+ 18.8	+ 13.2
Tripoli	thousand tons	W	W	W	W	+ 2.6	+ 3.2
Metals							
Lead	tons	W	W	W	W	- 46.4	- 37.7
Zinc	tons	W	W	W	W	+110.6	+ 98.2
Silver	troy ounce	W	W	W	W	--	--
Copper	tons	W	W	--	--	--	--
Other							
Peat	thousand tons	W	W	W	W	+ 12.2	+ 14.2
Gem stones		NA	15	--	15	--	--
Barite, primary	thousand tons	W	W	W	W	--	--
Values that cannot be disclosed (W)		--	33,588		37,089	--	+ 10.4
Total value of minerals extracted			\$3,012,079		\$2,603,389		- 13.6

^aSource: U.S. Bureau of Mines and Illinois Department of Mines and Minerals^b Estimated by Illinois State Geological Survey^c Excludes fuller's earth; included with value of items indicated by symbol W.

W = Withheld to avoid disclosing individual company confidential data.

TABLE 24. Illinois coal shipped to consumers in the United States, 1984-86^a

Consumers	1984 Jan-Sept	1985 Jan-Sept (1000 tons)	1986 Jan-Sept	1984-1985 change (%)	1985-1986 change (%)
Electric utilities	43,771	39,959	42,773	- 8.7	+7.0
Coke and gas plant	2,036	1,488	1,573	-26.9	+5.7
Retail dealers	336	232	196	-31.0	-15.5
Others	3,844	2,758	2,604	-28.3	-5.6
Transportation	--	--	--	--	--
Used at mine	--	9	2	--	-77.8
Mine stock (adjusted)	--	--	--	--	--
Foreign	18	63	202	-250.0	+220.6
Total	50,006	44,509	47,350	-11.1	+6.4

^aSource: U.S. Department of Energy, Coal Distribution, January-September, 1984, 1985, and 1986.

TABLE 25. Coal shipments from Illinois to other states, 1984-86^a

Consumers	1984 Jan-Sept	1985 Jan-Sept (1000 tons)	1986 Jan-Sept	1984-1985 change (%)	1985-1986 change (%)
Illinois	16,621	14,183	14,652	-14.7	+3.3
Missouri	13,563	10,765	10,368	-20.6	-3.7
Indiana	8,656	7,004	8,352	-19.1	+19.2
Wisconsin	2,656	1,484	1,385	-44.1	-6.7
Georgia	2,383	2,315	1,555	- 2.9	-32.8
Iowa	1,571	1,952	1,844	+24.3	-5.5
Alabama	1,678	2,075	2,019	+23.7	-2.7
Florida	1,449	2,786	3,037	+92.3	+9.0
Tennessee	564	877	2,356	+55.5	+168.6
Other states ^b	847	1,005	1,580	+18.7	+57.2
Exports	18	63	202	+250.0	+220.6
Total	50,006	44,509	47,350	-11.0	+6.4

^aSource: U.S. Department of Energy, Coal Distribution, January-September, 1984, 1985, and 1986.

^b Arkansas (1985, 1986), California, Kansas, Kentucky, Louisiana, Massachusetts (1986), Michigan, Minnesota, Mississippi, North Dakota (1986), New York (1984), Ohio, (1984, 1986), Pennsylvania (1984, 1986), South Carolina (1984), South Dakota (1984), West Virginia (1985)

